

Animation Worksheet: Remove Clutch Pistons

Name: _____ **Date:** _____

1. Before starting the procedure, you must secure the clutch drum on a clean, _____ surface.
2. To begin the removal process, you must install the _____ compression tool.
3. The compression tool must be positioned so that it applies pressure _____ to the return spring retainer or pressure plate.
4. When compressing the return springs, you should only compress them just enough to relieve pressure from the _____.
5. While compressing the return springs, you must be careful and do **not** _____.
6. Use snap ring _____ to carefully extract the snap ring from its groove.
7. You should back off the compressor _____ to avoid a sudden release of spring tension.
8. When removing the return springs and pressure plate, you should take note of their _____ for reassembly.
9. If the clutch piston does not come out easily, you may need to gently pull or use _____ air to dislodge it.
10. When applying air through the appropriate oil feed hole, you must be _____ because the piston may pop out quickly.