

Remove and Replace Transmission/Transaxle

Meets ASE Task: Not specified

Name: _____ Date: _____ Time on Task: _____

Make/Model/Year: _____ VIN: _____

Evaluation (Enter number from 4, 3, 2, 1) : _____

- ☐ 1. Always refer to the service information for the exact removal and installation procedures for the vehicle being serviced and adhere to all safety procedures.
 - ☐ Hoist the vehicle safely.
 - ☐ Drain the transmission/transaxle fluid.
 - ☐ Disconnect the drive shaft (RWD) or drive axle shafts (FWD).
 - ☐ Disconnect all linkage and electrical connections.
 - ☐ Remove the fasteners from the transmission/transaxle mounts and from the bell housing.
 - ☐ Remove the transmission/transaxle.
- ☐ 2. To reinstall, follow the removal procedure in reverse.
- ☐ 3. Determine the proper torque specifications for all the fasteners.
 - ☐ Bell housing bolts = _____ lb.-ft
 - ☐ Mounting bolts = _____ lb.-ft
- ☐ 4. Lower the vehicle, and test drive to verify proper operation.

