

# Chapter 98 Drum Brakes

Find the words in the grid. Words can go across, down and in the two forward diagonals.

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M B M X S N L E A D I N G S H O E W R T Y M J H Y B K J R V
S T R D G E R B L B R O V E R T R A V E L S P R I N G T K G
H G L R T B C M H L R B C D U A L S E R V O B R A K E D K F
O A P S H Y L O E D Y A X Y H B F Q Z L M H N F E N X D C L
E S T Z H K G E N C P X K L M B X X T Z C N Y K J X Q Y R E
A F F J Q O T Z D D H A K E T K T N H P K G A Q Q N K R D C
N A H T N F E Y G G A A W P S G R M K K Z R X K Y Y M A L B
C D D H B T R R L Z E R N L L H W L L L B T R G C C F C Z T
H E Q L Q Y K D I F N S Y I M F O T J G Z G W Z S G N O L L
O S H O E W E B K M D Y R S C D H E N N B L Z N N F I R H E
R L I N I N G T A B L E J M H A F I S W A V W I S K B E K A
S L G T P R I M A R Y S H O E O L F N E L O N A K X S C X D
B E E H I V E H O L D D O W N I E F S R D I E X L L J H N I
T L P Q H B R R M R L W M K A D M H A D L R C W H M T A F N
D C K B G T V K D C N R N R N W T P L D A T E D H M V R S G
M U M X G R X J M R O K T R V N A O P T E K T E T H W G S T
D K O R K Z T L M F M E F Q I N H T C L A K O T X Q N E H R
Z M F S W M Y J T F L T B R Y E N A E R R H T T L I K P O A
P W H X E R V A N B M J Y O O L T D B R S N N L N X S I E I
K Z B R T R L L U X N B K H N N N O T G F Q M I M E N S S L
L T R G C P V O T G A R S L O D V N N R Z A L N Y M J T U I
X N A T Q J D O X L T E G C Q R E I M F T D D E Q L N O P N
K F K C M N L H Z H K T E K E R L D T N E K R E J C N N P G
B G E V H K L R N A N O P S R I L J L T L O Y G R Z W S O B
D X F Y P N L F R W H H N V A K K X E I H K L X L Y B T R R
G H A V K H N B T S L O G R R K Z V K C N M M N T P T O T A
N T D Q Y N J G T K N G T W N H I L N L P I Z D M V L P P K
P H E R N N T L L Z R Z L P K R B A C H Z L N Q B K Y S A E
C B R A K E S H O E R E T U R N S P R I N G T G N M D T D K
N K B S E L F - E N E R G I Z I N G A C T I O N S W J C S R
  
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|--------------------------|------------------------|--------------------|------------------------|
| Anchor eyes              | Dual servo brake       | Mechanical fade    | Secondary shoe         |
| Beehive hold down        | Duo servo              | Nibs               | Self-energizing action |
| Bonded linings           | Gas fade               | Non servo brake    | Shoe anchors           |
| Brake fade               | Labyrinth seal         | Over travel spring | Shoe contact areas     |
| Brake shoe hold downs    | Leading shoe           | Pawl               | Shoe rim               |
| Brake shoe return spring | Leading trailing brake | Piston stops       | Shoe support pads      |
| Brake shoes              | Ledges                 | Platform           | Shoe web               |
| Core charge              | Lining fade            | Primary shoe       | Trailing shoe          |
| Double trailing brake    | Lining table           | Riveted linings    | Water fade             |