Find the words in the grid. Words can go across, down and in the two forward diagonals.
H J X Z J C P S E C O N D A R Y V I B R A T I O N P B W P G Y
$N R S K M P O P T V K M W X I K Y M T N B N G K Q D M E J T T$
L T U M M W M M R W K K B H M T E D M M F T N N N B H L K P L
N M B L Y Z T N X M S H P K L G F M T N R D R T Z B T N O A D
$M Q E R Q W Y M R G S I Y R N L M A O I R U D I A Z T K U S D$
T L A M T T J M T N F C O I E R E S T A A V S M D R L Z N E N
T L R L X Z U M I K N N T N R C E T H I C R R H K I X Y T H M
H T I C C N R P J E W A S M R R I K M H G O I D K B N Y E A T
I WUC CADECO J Y Q S E W E D I O O R N V L R CK G E E L
A B C N F N T K M L N C L A K Z P E S T L I V L T F T K G I Y
Y N R R E H T Z R V L M Y T K P M L A E D N W S D Z M Q T G O
I E E Z N F E Q Z C N N N M B R N H K H B R N E T R H G T H N
B K Y K B B N Z M M R Y G E N T W N B F A I I L N M T C F L T
A I K N B T R T W E M B E D A B I L I T Y L F T G D W V Y M R
T T K K F P L A I N B E A R I N G L T X M X H S K M C B I P W
O I W R R P D X L F C D W H R T D Z C T W N TMNENK G P I
V I N M R T H K S C O R E R E S I S T A N C E M R J M L E F H
Q NGAMPLI T U D E F V T H R U S T B EAR I NGPBMT
V GCMQC F U L L R O U N D B E A R I N G G W B B K N R L E
C P C J K T Y R C R A N K S H A F T C E N T E R L I N E G R D
TMXCOP P E R LEA D A L L O Y R H Z H J W L X R B Q N K
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| Aluminum | Conformability | Embedability | Nitriding | Splay angle |
| :---: | :---: | :---: | :---: | :---: |
| Amplitude | Copper lead alloy | Fatigue life | Overlay | Spread |
| Babbitt | Corrosion resistance | Flying web | Plain bearing | Spun bearing |
| Bank | Counterweights | Frequency | Precision insert type | Surface finish |
| Bearing | Crankpins | Full round bearing | Primary vibration | Thrust bearing |
| Bearing crown | Crankshaft centerline | Fully counterweighted | Resonate | Tuftriding |
| Bearing shell | Elastomer | Half shell | Score resistance | Work hardened |
| Billet | Electroplating | Hub | Secondary vibration |  |
| Case hardening | Inertia ring | Sleeve bearing |  |  |

