

Chapter 27

Cylinder Head Inspection and Service

Find the words in the grid. Words can go across, down and in the two forward diagonals.

```

H C L T R V A L C K C C R V P P X L H K H
X A K B F R D V A L V E S H R O U D I N G
N S R P M Y C K V A L V E D U R A T I O N
G T O B C R O S S F L O W H E A D R C W R
F - O S R T N L G L F W W D C K T V J G W
I I T V I O R H W R B E N D V N D M R R M
R R M A X A N Q X T G M H V Q W G H Y W V
E O E L F K M Z U M V J J Y T B B P O R T
D N A V D R F E E E Y A N B N Q R G S S L
E G N E S I Y H S G N Q L H X M B M I V L
C U S S Q R S S T E U C Z V M L E W P Y C
K I Q E U C M T T J P I H L E T T X N I V
Z D U A I R X J O C D O D A S G M N R W E
H E A T S Y Y Y H R Y L R E R G U T D G M
Y S R I H X N M R B T K Z T S E N I A M B
D M E N A M G T M K M I L N R E A P D F C
Q X B S R X P G V J S G O W C C R L Y E L
K D L E E D Y N Y R M W K N V A N M N B S
J H R R A N R L E W R N O F W B K G F R R
F K M T L Q G V N D N C D P R R T K M N X
G Q W S Y P O R T I N G R E L I E V I N G
  
```

<http://jameshalderman.com>

Bend	Port	Twist
Bronze guides	Porting relieving	Valve duration
Cast-iron guides	Quench area	Valve guides
Concentric	RA	Valve seat inserts
Crossflow head	RMS	Valve shrouding
Distortion	Root mean square	Warpage
Fire deck	Siamese port	
Oversize stems	Squish area	