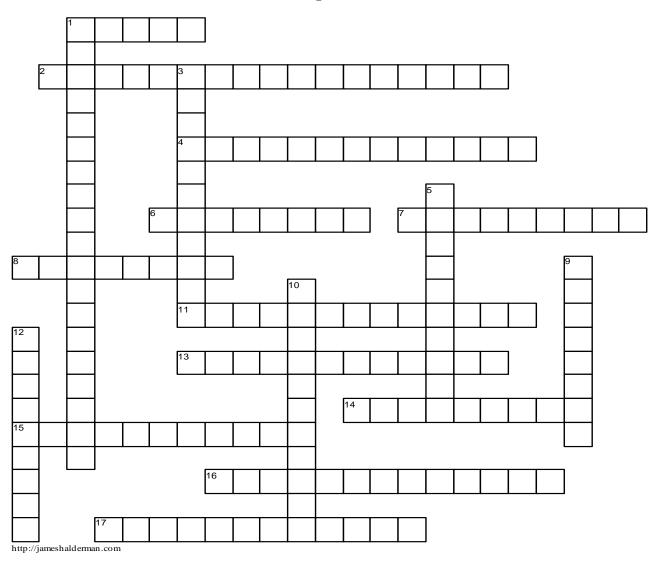
Drum Brake Diagnosis And Service

Chapter 99



ACROSS

- 1 A _____ or hub-mounted drum is often used on the rear of front-wheel-drive vehicles.
- 2 One possible cause of brake chatter is a ____
- 4 New vehicles have _____ on the stud when the vehicle is being assembled.
- 6 If the clearance between the brake shoes and the brake drum is excessive, a ____ pedal results.
- 7 Rust and ______ often cause the drum to seize to the hub.
- 8 An easy solution if a drum cannot be removed because the linings have worn a groove into the drum is to cut the _____ pins at the backing plate.
- **11** For best results, many brake suppliers sell drum _____ kits.
- **13** Each lining has a _____ (retracting spring) that returns the brake shoes from the drums whenever the brakes are released.
- 14 Another name for tinnerman nuts is _____
- 15 _____ or not allowing the drum to cool slowly

can cause the brake drum to distort.

- 16 A possible cause for squeaking brakes is _____
- **17** Floating or _____ are usually used on the rear of a rear-wheel-drive vehicle.

DOWN

- 1 A possible cause for excessive pedal pressure are _____ pistons.
- 3 One possible cause for a grinding noise is a _____
- 5 A common drum brake concern is _____ braking.
- **9** The _____ is when brake return springs are tested by dropping them to the floor.
- 10 Drum brake wheel cylinders are cast iron that are bored and finished to provide a smooth finish, called ______, for the wheel cylinder seals and pistons.
- **12** One cause for one wheel dragging is a _____-round.

