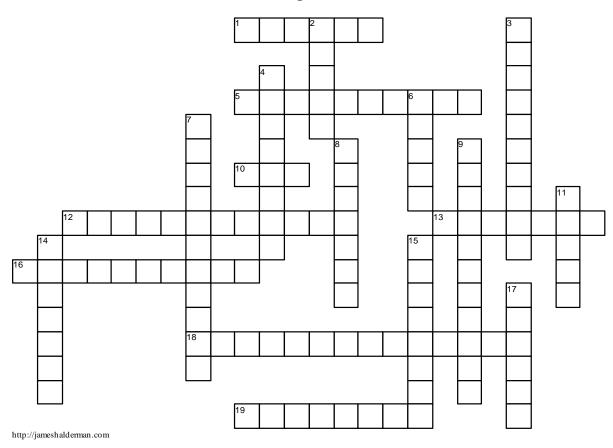
Brake Fluid and Bleeding Procedures

Chapter 96



ACROSS

- 1 All steel brake lines have one of two basic types of ends: ______ flare or ball flare (bubble flare).
- 5 The steel brake lines are also called _____ or brake tubing.
- **10** _ _ _ which means International Standards Organization.
- 12 Another name for manual bleeding is the _____ bleeding method.
- **13** In many areas of the brake system, the steel brake line is covered with a wire coil wrap. This type of brake line is called ______ brake line.
- **16** _____ is designed to f unction in the hydraulic brake system under all operating conditions.
- 18 DOT 5 brake fluid is purple (violet) in color to distinguish it from DOT 3 or DOT 4 brake fluid. It does not absorb any water and is therefore called _____.
- **19** _____ brake hoses are used on each front wheel to allow for steering and suspension movement and at the rear to allow for rear suspension travel.

DOWN

- **2** _____ bleeding is removing any trapped air from the hydraulic system.
- **3** Brake fluid is made from a combination of v arious types of gly col, a non-petroleum-based fluid. Brake fluid is a poly alky lene-gly col-ether mixture called ______.
- **4** _____ bleeding is a common method used to bleed the brake hy draulic system.
- 6 _____ bleeding is another name for pressure bleeding.
- 7 The steel brake lines are also called brake pipes or
- 8 The _____ valve should be open only when the brake pedal is being depressed.
- **9** DOT 3 must be used from a sealed (capped) container. If allowed to remain open for any length of time, DOT 3 will absorb moisture from the surrounding air, which is called ______.
- **11** _____ bleeding the master cylinder is necessary whenever replacing it.
- 14 _____ bleeding is a slow, but effective, method that will work on many vehicles to rid the hydraulic system of air.
- **15** DOT 5 brake fluid is commonly called _____ brake fluid and is made from poly dimethy lsiloxanes.
- 17 _____ bleeding uses a special suction pump that attaches to the bleeder screw.

