

Block Thread Inspection and Correction

Meets ASE Task: (A0-B-6) Perform common fastener and thread repair, including removing broken bolts, restoring internal and external threads, and repairing internal threads with a thread insert.

Name: _____ Date: _____ Time on Task: _____

Make/Model/Year: _____ VIN: _____

Evaluation (Enter number from 4, 3, 2, 1) : _____

1. Check service information and determine the specified thread inspection methods and repair techniques.

2. Clean and inspect all engine bolts for thread damage, elongation, or damage.

OK NOT OK Describe faults: _____

3. Carefully clean all block internal threads using a thread chase or other recommended tool or procedure.

4. Carefully inspect for damaged threads. OK NOT OK

5. Show the correct thread repair procedure as specified by the engine manufacturer.

Instructor's OK _____

