**Meets ASE Task:** (A5-C-1) P-2 Remove, clean, and inspect brake drum; measure brake drum diameter; determine serviceability. (A5-C-2) P-2 Refinish brake drum and measure final drum diameter; compare with specifications.

Name:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Date:\_\_\_\_\_\_\_\_\_\_\_\_\_

Time on Task:\_\_\_\_\_\_\_\_\_\_\_\_\_

Make/Model/Year:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

VIN:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Evaluation (Enter number from 4, 3, 2, 1) :\_\_\_\_\_\_\_\_\_

**Brake Drum Service**

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1. Check service information for the exact specifications and procedures to follow when

inspecting, measuring, and machining brake drums. Describe specified procedures.

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

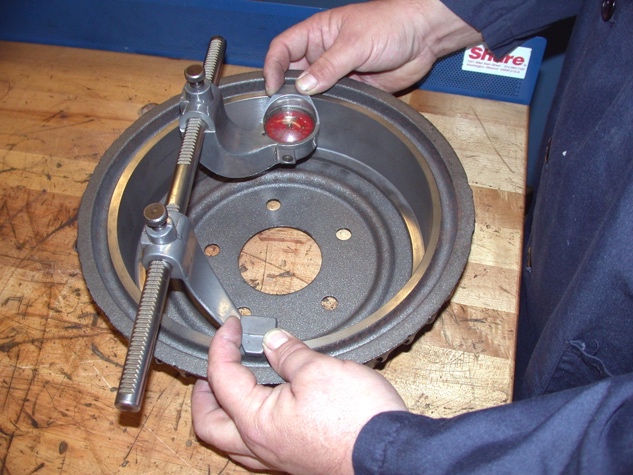
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2. Measure the drum and compare to factory specifications:

Factory specification = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Measured drum inside diameter = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

**OK**  **NOT OK**



3. Machine the brake drum. **Instructor’s check** \_\_\_\_\_\_\_\_\_\_\_\_

4. What is the measurement of the drum after machining? \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_