**Meets ASE Task:** (A5-C-1) P-2 Remove, clean, and inspect brake drum; measure brake drum diameter; determine serviceability. (A5-C-2) P-2 Refinish brake drum and measure final drum diameter; compare with specifications.

Name:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Date:\_\_\_\_\_\_\_\_\_\_\_\_\_

Time on Task:\_\_\_\_\_\_\_\_\_\_\_\_\_

Make/Model/Year:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

VIN:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Evaluation (Enter number from 4, 3, 2, 1) :\_\_\_\_\_\_\_\_\_

**Brake Drum Service**

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[ ]  1. Check service information for the exact specifications and procedures to follow when

 inspecting, measuring, and machining brake drums. Describe specified procedures.

 \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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[ ]  2. Measure the drum and compare to factory specifications:

 Factory specification = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 Measured drum inside diameter = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

[ ]  **OK** [ ]  **NOT OK**



[ ]  3. Machine the brake drum. **Instructor’s check** \_\_\_\_\_\_\_\_\_\_\_\_

[ ]  4. What is the measurement of the drum after machining? \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_