

Engine Assembly

Meets ASE Task: (A1-C-15) P-1 Assemble engine block.

Name: _____ Date: _____ Time on Task: _____

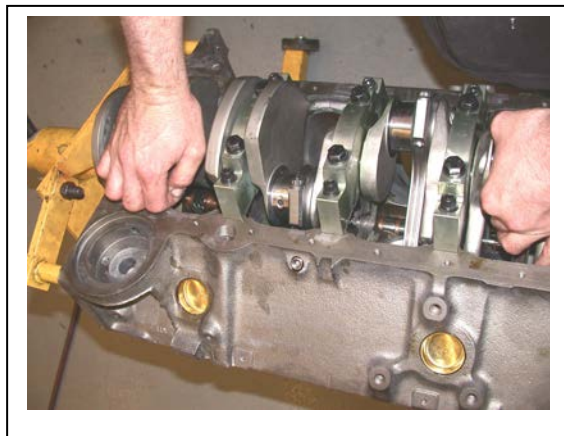
Make/Model/Year: _____ VIN: _____

Evaluation (Enter number from 4, 3, 2, 1) : _____

1. Check service information for the specified procedures and torque specifications for the engine being assembled.

A. Specified procedures: _____

B. Specified torque specifications: _____



2. Install the engine block cups and plugs.

Instructor check off _____

3. Assemble pistons and rotating assembly.

Instructor check off _____

4. Assemble cylinder heads and camshaft.

Instructor check off _____

5. Finish assembly.

Instructor check off _____