**Meets ASE Task:** (A1-C-8) P-2 Inspect crankshaft for straightness, journal damage, keyway damage, thrust flange and sealing surface condition, and visual surface cracks; check oil passage condition; measure end play and journal wear; check crankshaft position sensor reluctor ring (where applicable); determine needed action.

Evaluation (Enter number from 4, 3, 2, 1) :\_\_\_\_\_\_\_\_\_

**Crankshaft Inspection**

Name:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Date:\_\_\_\_\_\_\_\_\_\_\_\_\_

Time on Task:\_\_\_\_\_\_\_\_\_\_\_\_\_

Make/Model/Year:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

VIN:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

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**[ ]  1.** Check service information for the crankshaft specifications and

 inspection procedure.

 \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

**[ ]  2.** Inspect crankshaft for straightness. O**K [ ]  NOT OK [ ]**

**[ ]  3.** Check crankshaft journals for damage. **OK [ ]  NOT OK [ ]**

**[ ]  4.** Check the crankshaft keyway for damage. **OK [ ]  NOT OK [ ]**

**[ ]  5.** Check the crankshaft thrust flange and sealing surfaces condition.

 **OK [ ]  NOT OK [ ]**

**[ ]  6.** Visually check the crankshaft for cracks. **OK [ ]  NOT OK [ ]**

**[ ]  7.** Measure crankshaft journals and determine if worn.

 Main bearing journals: \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_

 Rod bearing journals: \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_

**[ ]  8.** Based on the results of the inspection and measurement of the crankshaft, what is the

 needed action?

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