**Meets ASE Task:** (A1-C-6) P-2 Perform deglazing and cleaning of cylinder walls.

Evaluation (Enter number from 4, 3, 2, 1) :\_\_\_\_\_\_\_\_\_

**Cylinder Bore Deglazing**

Name:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Date:\_\_\_\_\_\_\_\_\_\_\_\_\_

Time on Task:\_\_\_\_\_\_\_\_\_\_\_\_\_

Make/Model/Year:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

VIN:\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Page 107

A deglazing hone is designed to remove the hard surface glaze in the cylinder. A deglazing hone is flexible so that it can follow the shape of the cylinder and cannot be used to straighten the cylinder.

**1.** Completely disassemble the engine block.

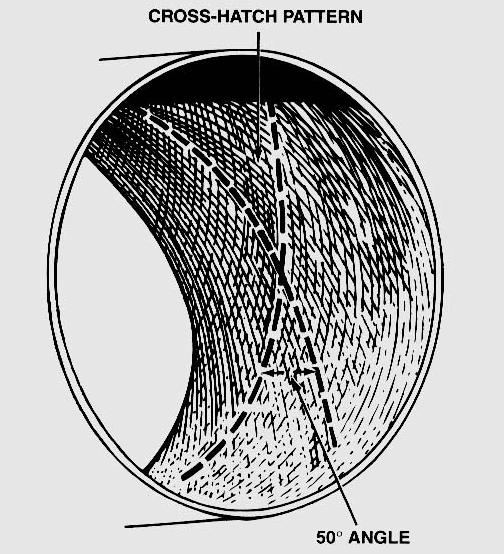
**2.** Measure the cylinder for out-of round.

Maximum out-of-round specification = \_\_\_\_\_\_\_\_\_\_\_

Actual out-of-round:

cylinder #1 \_\_\_\_\_\_\_\_\_ cylinder #5 \_\_\_\_\_\_\_\_\_\_

cylinder #2 \_\_\_\_\_\_\_\_\_ cylinder #6 \_\_\_\_\_\_\_\_\_\_

cylinder #3 \_\_\_\_\_\_\_\_\_ cylinder #7 \_\_\_\_\_\_\_\_\_\_

cylinder #4 \_\_\_\_\_\_\_\_\_ cylinder #8 \_\_\_\_\_\_\_\_\_\_

**OK  NOT OK**

**3.** Measure the cylinder for taper.

Specifications = \_\_\_\_\_\_\_\_\_\_\_

Actual cylinder taper:

cylinder #1 \_\_\_\_\_\_\_\_\_ cylinder #5 \_\_\_\_\_\_\_\_\_\_

cylinder #2 \_\_\_\_\_\_\_\_\_ cylinder #6 \_\_\_\_\_\_\_\_\_\_

cylinder #3 \_\_\_\_\_\_\_\_\_ cylinder #7 \_\_\_\_\_\_\_\_\_\_

cylinder #4 \_\_\_\_\_\_\_\_\_ cylinder #8 \_\_\_\_\_\_\_\_\_\_

**OK  NOT OK**

**4.** If both cylinder taper and out-of-round measurements are within factory

specifications, select a deglazing hone of the proper size with a 220 or 280 grit stone.

**5.** Install the hone into an electric drill motor and hone the cylinders being sure to use the

proper coolant/lubricant specified by the manufacturer of the hone.

**6.** After honing, be sure to wash the block with soap or detergent to thoroughly clean all

of the honing grit from the block.