

Cylinder Bore Measurement

Meets ASE Task: (A1-C-5) P-2 Inspect and measure cylinder walls/sleeves for damage, wear, and ridges; determine needed action.

Name: _____ Date: _____ Time on Task: _____

Make/Model/Year: _____ VIN: _____

Evaluation (Enter number from 4, 3, 2, 1) : _____

1. Cylinder bore specifications = _____

2. Measured cylinder bore:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK NOT OK

3. Maximum out-of-round specification = _____

4. Measured out-of-round:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK NOT OK

5. Maximum taper specification = _____

6. Measured taper:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK NOT OK

7. What is the needed action? _____

