HORT ANSWER. Write the word or phrase that best completes each statement or answers the question. 1) What exhaust after-treatment is needed to achieve exhaust emission standards for vehicles 2007 and newer. 2) What are the advantages and disadvantages of SCR? 3) What are the three phases of diesel ignition? 4) What is the difference between direct injection and indirect injection? 5) Why are glow plugs kept working after the engine starts?	atomotive napter 19 - napter 19	Technology 6th Edition - Diesel Engine Operation and Diagnosis
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Answer Key

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- 1) Diesel exhaust particulate filter (DPF) is the aftertreatment device needed to meet the 2007+ emissions standards. Page Ref: 181
- 2) The advantages of SCR include:
 - a. The potential for higher power output
 - b. Reduced NOX emission up to 90%
 - c. Reduced HC and CO emissions up to 50%
 - d. Reduced particulate matter (PM) by 50%

The disadvantages of SCR include:

- a. On-board storage tank required for the urea (diesel exhaust fluid DEF)
- b. Difficult to find DEF at times
- c. Increased cost to the vehicle owner due to the cost of refilling the DEF storage tank

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- 3) The three phases of diesel ignition are:
 - a. Ignition delay
 - b. Rapid combustion
 - c. Controlled combustion

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4) A direct injection diesel engine uses an injector that squirts fuel directly into the combustion chamber. An indirect injection diesel engine uses an injector that squirts fuel into a pre-combustion chamber next to the combustion chamber.

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5) The glow plugs are kept working to help reduce noise, white exhaust smoke (unburned fuel), and to improve idle quality

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