ANGIATED. Milita the ground on whose that heat completes each statement on angivers the greation.	
	SWER. Write the word or phrase that best completes each statement or answers the question plain how to remove a brake drum.
— ) Wł —	nat are the items that should be lubricated on a drum brake?
 ) Wł 	nat are the steps necessary to follow when replacing drum brake linings?
 .) Wł	ny do many vehicle manufacturers not recommend the wheel cylinder be honed?
 5) Wł	nat is the purpose of Tinnerman nuts?

## Answer Key

Testname: SHORT 104

1) Before a brake drum is removed, the wheel and speed nut(s) (if equipped) must be removed. A hubless drum should slide off of the bearing hub, but some drums may come equipped with threaded holes where bolts can be installed to remove the drums.

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- 2) The items that should be lubricated on a drum brake include:
  - a. The six ledges on the backing plate
  - b. The shoe anchor
  - c. The self-adjuster at both ends and on the threads

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- 3) The steps necessary when replacing drum brake linings include: cleaning and lubricating the backing plate, installing the shoes and hold-down springs, installing the self-adjuster mechanism and return springs.

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- 4) Many wheel cylinders are made using a bearingized surface which would be removed if honed. Page Ref: 1201
- 5) The tinnerman nuts can be discarded because they are not needed after the vehicle leaves the assembly plant. Page Ref: 1198