## NL

IPLE CHOICE. Choose the one alternative that best completes the statement or answers the quest	ion.
1) Before installing or starting a new or rebuilt engine, all of the following items should have been	1)
checked, EXCEPT	
A) battery fully charged	
B) pre-lube engine and check for proper oil pressure	
C) check that all of the vacuum lines are correctly installed and routed D) rear axle is topped off	
D) fear axe is topped on	
2) In which type of vehicle is the engine most likely to be installed from underneath the vehicle?	2)
A) Rear wheel drive (RWD)	
B) Front wheel drive (FWD)	
C) Four wheel drive (4WD)	
D) Both A and C	
3) How should the vehicle be driven to best break in a newly overhauled engine?	3)
A) At a steady low speed	
B) At varying speeds and loads	
C) At high speeds and loads	
D) At idle speed and little or no load	
4) After rebuilding an engine, you need to have which of these near when the engine is first	4)
started?	
A) Bucket of water	
B) Fire extinguisher	
C) Blanket	
D) First Aid Kit	
5) If the bell housing is not properly torqued to the engine block,	5)
A) the bell housing will distort	· -
B) the engine block will crack	
C) the rear cylinder can be distorted (become out-of-round)	
D) the crankshaft will crack	
6) Technician A says to use SAE 30 engine oil on an engine break-in. Technician B says that it is	6)
recommended to change the engine oil and filter after 30 minutes of running time. Who is right?	
A) Technician A only	
B) Technician B only	
C) Both technicians	
D) Neither technician	
7) Why must flat-bottom lifter camshafts be broken in at a fast idle?	7)
A) The cam in a cam-in-block engine is only lubricated by splash oil.	
B) The flat-bottom of the lifters must become slightly concave in order to rotate.	

- C) Both A and B are correct.
- D) Neither A nor B are correct.

<ul> <li>8) Two technicians are discussing the installation of a rebuilt engine into a vehicle. Technician A says that the radiator should be flow tested to help ensure that the engine will not overheat. Technician B says that starting fluid should be used to start the engine. Who is right?</li> <li>A) Technician A only</li> <li>B) Technician B only</li> <li>C) Both technicians</li> <li>D) Neither technician</li> </ul>	8)
<ul> <li>9) Technician A says that it is generally easier to install the starter after the engine is put in the chassis.</li> <li>Technician B says that some engines drive all the accessories with one belt. Who is right?</li> <li>A) Technician A only</li> <li>B) Technician B only</li> </ul>	9)
C) Both technicians D) Neither technician	
10) Technician A says to always adjust the clutch free play after starting the engine. Technician B says that the old clutch disc can be reused if it looks OK. Who is right? A) Technician A only	10)

- B) Technician B only C) Both technicians
- D) Neither technician

Answer Key Testname: AT6\_38A

> 1) D Page Ref: 448 2) B Page Ref: 450 3) B Page Ref: 451 4) B Page Ref: 448 5) C Page Ref: 449 6) B Page Ref: 450-451 7) A Page Ref: 451 8) A Page Ref: 448 9) B

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10) D

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