

# Chapter 30

## Engine Blocks

Find the words in the grid. Words can go across, down and in the two forward diagonals.

G Y K R L T Z K N K B G K M Q P M N R X M L H N  
 Q L R N D N F R O S T P L U G S L Z F W C M Y J  
 W X T Y H W E T C Y L I N D E R S L E E V E T Q  
 F F M F C F C F D B W P L A T E A U H O N I N G  
 I Q D D O T B R M W L Y H Z Z M D P X H Y T W S  
 B C R H M Z O O O N M B L O C K D E C K Z S Y I  
 E P Y X P V T I R S G K L W F T T H B J G T V A  
 R P C V A J Y H L E S B G M C Z T T F U C T B M  
 R D Y D C Q H H V G S H G L D G K B L K E R S E  
 E E L L T Q S H Q Q A N A V M E V P N K X G B S  
 I C I J E J Y A F N I L L T T Y Y R C L U K J E  
 N K N D D D M K D V J M L A C R X A R L N L F C  
 F I D N G K Z Z E D N T L E E H J H P E P B B Y  
 O N E F R T H E T N L P G L R G F E Z H C P J L  
 R G R L A N L K N D D E L D N Y Z I Z R X P D I  
 C T S B P S G D C E K A S I C E S P N D D L P N  
 E H L V H H H I B L G J L L E T X Y L I N R C D  
 D E E W I T L J R L N O G R I T P Y N N S Y F E  
 M B E V T L W K I D O M F R Z T Y J M B W H Y R  
 A L V D E K L O L C L M G L Y K M W T L M N L B  
 T O E J I H N H C O R E P L U G S L T H R C K O  
 R C N X R V L M O N O B L O C K K R M X K T Q R  
 I K D D O W H B T C M V V R X C N X R F V L R E  
 X K C B N L R F Q V G T Y Z H P B V D Q X C G S

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|-------------------------|-------------------------|------------------------|
| Bed plate               | Dry cylinder sleeve     | Oil gallery plugs      |
| Block deck              | Fiber reinforced matrix | Plateau honing         |
| Bores                   | Freeze plugs            | Saddles                |
| Compacted graphite iron | Frost plugs             | Siamese cylinder bores |
| Cooling jacket          | Girdle                  | Sleeving               |
| Core plugs              | Grit size               | Wet cylinder sleeve    |
| Crosshatch finish       | Monoblock               |                        |
| Decking the block       | Oil gallery             |                        |