

## Chapter 24

### Engine Cleaning And Crack Detection

Find the words in the grid. Words can go across, down and in the two forward diagonals.

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M L N M L R G N V I B R A T O R Y C L E A N I N G
L M R F L U O R E S C E N T P E N E T R A N T R R
T A R W K N P J W A T E R B A S E D N Q N N L V G
M V Q K P B Z U L T R A S O N I C C L E A N I N G
A C N U L P R J A G I T A T I O N H Y T M Y X H V
G J P R E S S U R E T E S T I N G M R M H M Z Y K
N J N M Q O M Z Y F V A P O R C L E A N I N G T C
E S N P M G U M Z H K R Q G G K T W T P K M G R A
T P N H R G W S F T L P N K K J V X V T J G M C U
I R P Q T Q C L B A L I D Y E P E N E T R A N T S
C A D Y H W N R E A N Z N F K M B K F T T L B V T
C Y F W R P T S C A S X Z M R B T K B Y K X G S I
R W N U T O O Z E J N E E L F D V N Z N F P L B C
A A T W S R L L N Q M F D C Y L R Q A P M A H X M
C S R R D I C Y N T I N D S M D V T H L I N K L A
K H M Y N M B L T N P H C Z O Y D R H R R L D V T
D I H N A T L L K I Y O Z T W L W Z E Y T K L J E
E N V E Q T V Y E L C T M T O H U T H W N Z J C R
T G T F Q C T M G L Q T J C J W A T R N H R G R I
E S Q J Z T F N C R I A L G T M C F I V G D M M A
C Y Z G U Y P X R F F N R W D F P X P O Y P N R L
T V T P B M G H T N X K K I M F C K H R N N L V S
I P D L J R D L X Y T K C R P L Y V W Z K S H K B
O X N V M I C R O B I A L C L E A N I N G F C R J
N L J F F C M R Q S O L V E N T B A S E D D W K R
  
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|-------------------------|--------------------------|---------------------|
| Acid materials          | Hot tank                 | Solvent based       |
| Agitation               | Hydroseal                | Spray washing       |
| Aqueous based solutions | Magnetic crack detection | Steam cleaning      |
| Caustic materials       | Microbial cleaning       | Ultrasonic cleaning |
| Cold tank               | pH                       | Vapor cleaning      |
| Dye penetrant           | Pressure testing         | Vibratory cleaning  |
| Fluorescent penetrant   | Putty knife              | Water based         |
| Fusible link            | Pyrolytic                | Zyglo               |