

# Chapter 15

## Machining Brake Drums And Rotors

Find the words in the grid. Words can go across, down and in two diagonals.

T O T A L I N D I C A T O R R U N O U T T H  
R C Z T H I C K N E S S V A R I A T I O N N  
S C C L L A T E R A L R U N O U T R Y S O F  
E F X H T K B N Q H L F C Q R C R W T I N Q  
L R R V F R N T W X L V J X P H C U T Z N S  
F L Z H E L A S T I C L I M I T N R Z M K C  
A F K M C K T L L T C X L H C N O Z S O C R  
L F V T I R P C R H Q H H S A T H I T U L A  
I C Y N F C L X P X T T T M S R L T R T K T  
G B O N C Z R T G U M O R I L E D K R O K C  
N Y N N K M J O O F P E D P L L T S R F H H  
I N L G V V Q M I S N C M L F L K Y P R E C  
N Z N V K E L B T N I R A M N Z R X R O A U  
G W N N R L C O I R C R T K Y B N Y T U T T  
S W K W E T H T T V A H L R M R R R Y N C S  
P X T B F V Z N I P T S E C H R Z K D D H V  
A D K M C M E Z C O F K C S R A T D I Y E H  
C D V K W C F R W M N D T O T V T R S R C Z  
E X T G C R F X V J K Y H M R P V X C K K K  
R M M E X L V Q L Q Z P L N Q I N C S C I M  
C C O M P O S I T E R O T O R S N C M N N Y  
Q X G D R J X W W D F T P L K H C G T D G T

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|----------------------|------------------------|
| Bellmouth            | Microinches            |
| Composite rotors     | Out of round           |
| Convection           | Parallelism            |
| Discs                | Ra                     |
| Eccentric distortion | Scoring                |
| Elastic limit        | Scratch cut            |
| Hard spots           | Self aligning spacer   |
| Heat checking        | Thickness variation    |
| Hot spots            | Tinnerman nuts         |
| Lateral runout       | Total indicator runout |