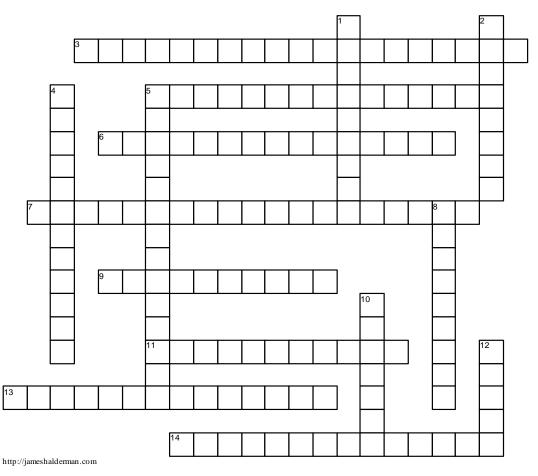
Cranking System Diagnosis And Service Chapter 53



ACROSS

- 3 _____ should not begin until after verifying that the starter assembly is functioning correctly.
- A high voltage drop in the cranking circuit wiring can cause slow engine cranking with less than normal
 _____ drain as a result of the excessive circuit resistance.
- 6 Excessive starter current draw may indicate binding of the ______ as a result of worn bushings.
- 7 Most starters no longer require _____ ____ _____ as they are just replaced as an assembly.
- **9** Excessive current draw may indicate a shorted starter motor, usually caused by a fault with the _____ or armature.
- **11** _____ is the drop in voltage that occurs when current is flowing through a resistance.
- **13** An open or high resistance anywhere in the ______ can cause the starter motor to not engage.
- **14** ______ should be replaced if the brush length is less than half of its original length.

DOWN

- 1 A _____ equals high resistance.
- 2 One item to check when checking the control circuit is the "S" terminal of the starter _____.
- 4 ______ is the usual method and involves clamping the starter in a vise to prevent rotation during operation and connecting heav y-gauge jumper wires to both a batter known to be good and the starter.
- 5 Step 1 of _____ is to disconnect the negative battery cable.
- 8 For the proper operation of the starter and absence of abnormal starter noise, there must be a slight ______ between the starter pinion and the engine fly wheel ring gear.
- 10 Because the loops of copper wire are interconnected in the armature of a starter, an armature can be accurately tested only by use of a _____.
- **12** Many starters use _____, which are thin metal strips between the fly wheel and the engine block mounting pad to provide the proper clearance.

