

Chapter 30

Engine Blocks

N N C F I B E R R E I N F O R C E D M A T R I X
 V T O T P L A T E A U H O N I N G W L X L T F Q
 R S M J Z Y N D R X Q V K T H L M G E K T F X C
 C I P M D V Q E D N Y F V P K N G Z I E W S L C
 Y A A W C D Q C O R E P L U G S I A K R G T Q Z
 T M C E R R M K L T P F D N Q S T C L U D D T T
 Y E T T O Y Q I N C N Y H W T K A K L L T L V Y
 L S E C S C T N G Y N F Z I Q J Z P B W E T E P
 X E D Y S Y G G W M N W R G G C Y H W O F R L N
 V C G L H L B T M Q J G Y N L R Q S N Z R J Y T
 Q Y R I A I W H C D K R I J E F L H A T G E D R
 C L A N T N M E T W T L W L T Z L R N D P C S C
 H I P D C D G B Q Q O B L O C K D E C K D G F L
 R N H E H E X L H O K A T F P C Q N T Z U L X L
 M D I R F R T O C L G K K E R N K G B L M K E M
 J E T S I S V C Y L M C T L L E N M P M K M Q S
 F R E L N L M K I Q C A T H R I E T V L N J T Z
 F B I E I E M O C X L L R R V N S Z Z X J T F K
 R O R E S E D N M P T J L E M O D Q E N N J M M
 H R O V H V T Q D Z R M E K R C K Q W P L L P H
 P E N E M E Z E G T H L T F B Z C M K D L Y P H
 M S K N L X B D T R S X G H K W K D D X X U H N
 G M F H Q D H M R G T K W M O N O B L O C K G C
 H R L F N D W R W G Q P T L B N L B K P M H Z S

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Bed plate	Dry cylinder sleeve	Oil gallery plugs
Block deck	Fiber reinforced matrix	Plateau honing
Bores	Freeze plugs	Saddles
Compacted graphite iron	Frost plugs	Siamese cylinder bores
Cooling jacket	Girdle	Sleeving
Core plugs	Grit size	Wet cylinder sleeve
Crosshatch finish	Monoblock	
Decking the block	Oil gallery	