

Chapter 7

Diesel Engine Disassembly, Cleaning and Crack Detection

G J R L V V C K K W P C R R K N A T D L O C G R T W N L
 N Y N L B C R F N K H O T S O A K T A N K Y P Z N F T N
 I T N G M G W Q L N G T R N B R K D C C J P W K W Y F J
 N Z Z N Y V M Y P T Q R K M K H G D G N G M K C Q L X T
 A D M I T N C K M H L B Z Q R L Z T N R K G J H F L K H
 E N Q N R P A Q U E O U S B A S E D S O L U T I O N S E
 L N K A C T R G N I N A E L C C I N O S A R T L U T K R
 C R B E A T K M K X M F R H Z K V K Y L M T L N N W Y M
 D T B L U N L W R C M E L J L K N C X E U L A V H P J A
 E M V C S A S L K W J N C D V I M D V L G G N Y X C M L
 S E D Y T R D F N N J B K H L S T C M N L W T N H Z G C
 A D P R I T A X G T O T L E A N T M R S H Z V E C N C L
 B I Q O C E P B K N D I L O Z N I E L T K L M W I L I E
 T A M T M N E R N Y I B T H C C I A A K R I Y N K B T A
 N B K A A E V H T R I T J C R K I C T M C G A Q S G Y N
 E L N R T P I K J S B N S O E R I M A A C E T P L Z L I
 V A V B E E S R U W P D B E E T N N L L L L R L L Z O N
 L S P I R Y A F T R N I O T T M E C S C C A E G R R R G
 O T R V I D R G Y B A D A L B E L D R P Y L H A X J Y R
 S I M D A M B F K L K M F V G E R O K W E Q E R N Y P H
 W N M K L R A K C G D N B Q A Y P U A C R C R A K I C R
 R G M G S H K L N I J Q T N T A Z S S T A Q T M N T N M
 Z Q Q G V W E I C D K J E R V M H H K S X R M I V I H G
 M T D T P A P A D N Y R F Z W I W T W T E F C Z O D N B
 C Z L G N A B F N C S X T K N Y K Z T K T R N T G N N G
 J Y K I R Z P K W B H K F G V K V P X R D D P L D Q G B
 L Q N C M A G N E T I C C R A C K D E T E C T I O N W Z
 H G S X M T C H K Z V G K K N Q K D M M C L Y V R C Y T

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| Abrasive Pads | Fusible Link | Scraping |
| Acid Materials | Hot Soak Tank | Solvent Based Cleaning |
| Aqueous Based Solutions | Magnetic Crack Detection | Spray Washing |
| Block Inspection | Mechanical Cleaning | Steam Cleaning |
| Caustic Materials | Media Blasting | Thermal Cleaning |
| Chemical Cleaners | Microbial Cleaning | Ultrasonic Cleaning |
| Cold Tank | PH Value | Vapor Cleaning |
| Crack Detection | Pressure Testing | Vibratory Cleaning |
| Dye Penetrant | Pyrolytic | Zygo |