HORT ANSWER. Write the word or phrase that best completes each statement or answers the question.  1) What steps are necessary to measure drive shaft U-joint working angles?  2) What is a prevailing torque nut?  3) How is an a CV joint replaced?  4) What two items should be checked when inspecting a drive shaft?  5) What is the procedure for replacing a Cardan-type U-joint?	utomotive Steering, Suspension, and Alignment, 8th Edition napter 18	
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## Answer Key

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1) Use an inclinometer on the rear U-joint and record the angle, then rotate the driveshaft 90° and record the angle again. Subtract the larger from the smaller to determine the working angle of the U-joint.

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2) Prevailing torque nuts are slightly deformed or contain a plastic insert that holds the nut tight (retains the torque) to the shaft without loosening.

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- 3) The steps needed to replace a CV joint include:
  - Step 1 Remove the front wheel and hub nut.
  - Step 2 Separate the ball-joint or strut to allow the steering knuckle room to move outward.
  - Step 3 Remove the splined end of the axle from the hub bearing, then remove the inner joint from the transaxle.
  - Step 4 Disassemble, clean, and inspect all CV joint parts and replace any worn parts.
  - Step 5 Fill the CV joint with the specified grease and "burp" out any trapped air. Tighten the boot retainer and reinstall the drive axle shaft.

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4) The two items that should be checked when inspecting a drive shaft include checking for dents or creases, and undercoating or grease buildup.

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5) A Cardan-type U-joint is replaced by first removing any snap rings and using a press to separate the U-joint from the yoke. After removing any dirt or burrs from the yoke, press in a new joint.

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