Brake Drum Service

Meets ASE Task: (A5-C-2) P-1, (A5-C-3) P-1 Inspect, measure, and machine brake drums.

**Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Date \_\_\_\_\_\_\_\_\_\_\_ Time on Task \_\_\_\_\_\_\_\_\_\_**

**Make/Model/Year \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ VIN \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Evaluation: 4 3 2 1**

\_\_\_\_\_ 1. Check service information for the exact specifications and procedures to follow when

 inspecting, measuring, and machining brake drums. Describe specified procedures.

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\_\_\_\_\_ 2. Measure the drum and compare to factory specifications:

 Factory specification = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 Measured drum inside diameter = \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

 \_\_\_\_ OK \_\_\_\_ NOT OK

\_\_\_\_\_ 3. Machine the brake drum. Instructor’s check \_\_\_\_\_\_\_\_\_\_\_\_

\_\_\_\_\_ 4. What is the measurement of the drum after machining?

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