

# Chapter 16

## Machining Brake Drums And Rotors

Find the words in the grid. Words can go across, down and in two diagonals.

S M N N T P B N R D L M I C R O I N C H E S  
T C E Z P N X R C H I L L S P O T S T C L L  
C T O C M M H E A T C H E C K I N G K E N V  
O C X R C W D C C J G L V W G H N R L L Y P  
N M Y G I E J C X T B R C R T K K M N A M A  
V Y K D T N N Y O N O G Y Q Y P T Z H S F R  
E K J B H W G T W M N U B M H H R W T T S A  
C K C W T M T C R H P V T T B M C U Y I C L  
T Y P V C D L F F I X O U O H T N M P C R L  
I X J Y M K K K Z Z C O S M F N P D M L A E  
O L Q D P L N W J M M D R I A R Q Y N I T L  
N C N K Z S T W W L S L I M T D O P K M C I  
T G Q F C L X D L T B L R S K E N U P I H S  
C C T S X T N E O L L E B L T Q R K N T C M  
P V I C M V B P J H N Y T N W O F O A D U T  
D D M R D Z S L G N H F G Q R R R R T P T F  
J T V W M D H J I V N X K F B J R T L O R N  
M M R T R M P T K K Y D T V K N K B I M R T  
W W K A J Q L A T E R A L R U N O U T O C S  
D K H T H I C K N E S S V A R I A T I O N C  
D I S C T H I C K N E S S V A R I A T I O N  
S E L F A L I G N I N G S P A C E R R M T Y

<http://jameshalderman.com>

- |                          |                      |
|--------------------------|----------------------|
| Bellmouth                | Lateral runout       |
| Chill spots              | Microinches          |
| Composite rotors         | Out of round         |
| Convection               | Parallelism          |
| Discs                    | Ra                   |
| Disc thickness variation | Scoring              |
| Eccentric distortion     | Scratch cut          |
| Elastic limit            | Self aligning spacer |
| Hard spots               | Thickness variation  |
| Heat checking            | Tinneman nuts        |