Cylinder Bore Measurement

Meets NATEF Task: (A1-C-3) Inspect and measure cylinder walls/sleeves for damage, wear, and ridges; determine necessary action. (P-2)

Name _____ **Date** _____ **Time on Task** _____

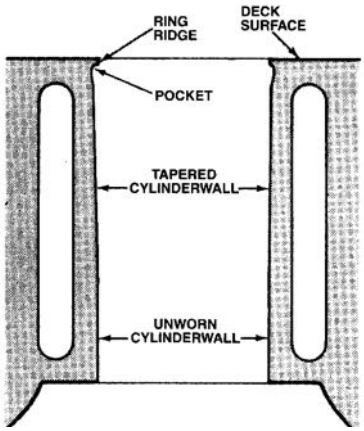
Make/Model/Year _____ **VIN** _____ **Evaluation: 4 3 2 1**

_____ **1.** Cylinder bore specifications = _____

_____ **2.** Measured cylinder bore:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK _____ **NOT OK** _____



_____ **3.** Maximum out-of-round specification = _____

_____ **4.** Measured out-of-round:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK _____ **NOT OK** _____

_____ **5.** Maximum taper specification = _____

_____ **6.** Measured taper:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK _____ **NOT OK** _____

_____ **7.** What is the necessary action? _____