

## **Pre-Adjustment of Brake Shoes**

**Meets NATEF Task:** (A5-C-6) Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings. (P-2)

Name	Date	Time on Task
Make/Model/Year	VIN	Evaluation: 4 3 2 1
Brake shoes should be pre-adjusted to and the brake drum before the brake dr		elearance between the brake shoes
<b>1.</b> Assemble the drum brake an	nd verify that all parts	are properly lubricated.
2. Using a brake shoe clearance into the drum and turn the lo hold the setting.		SHOE SETTING CALIPER LOCK SCREW
3. Install the brake shoe clearar the lining contacts the gauge		ake shoes and turn the adjuster until
	SHOE SETTING CALIPER	
<b>4.</b> Verify the pre-adjustment by with little clearance.	y installing the drum.	It should slide over the brake shoes
OK NOT OK	· <u></u>	