

Engine Assembly

Meets ASE Task: (A1-C-14) P-1 Assemble engine.

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

____ 1. Check service information for the specified procedures and torque specifications for the engine being assembled.

A. Specified procedures: _____

B. Specified torque specifications: _____



____ 2. Install the engine block cups and plugs. **Instructor check off** _____

____ 3. Assemble pistons and rotating assembly. **Instructor check off** _____

____ 4. Assemble cylinder heads and camshaft. **Instructor check off** _____

____ 5. Finish assembly. **Instructor check off** _____