

Pre-Adjustment of Brake Shoes

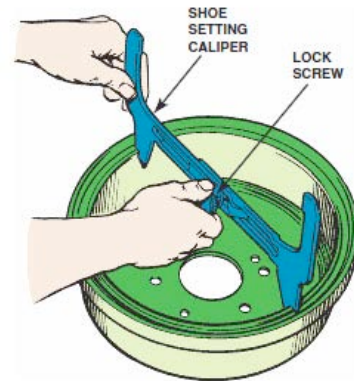
Meets NATEF Task: (A5-C-5) Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings. (P-2)

Name _____ Date _____ Time on Task _____

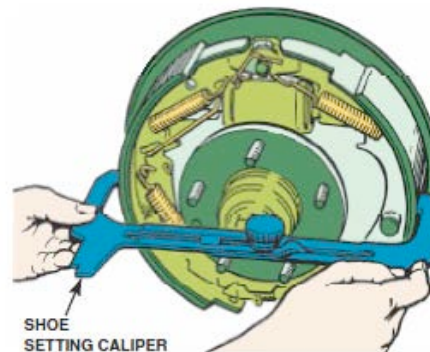
Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

Brake shoes should be pre-adjusted close to the working clearance between the brake shoes and the brake drum before the brake drum is installed.

- _____ 1. Assemble the drum brake and verify that all parts are properly lubricated.
- _____ 2. Using a brake shoe clearance gauge, insert it into the drum and turn the lock knob to hold the setting.



- _____ 3. Install the brake shoe clearance gauge over the brake shoes and turn the adjuster until the lining contacts the gauge.



- _____ 4. Verify the pre-adjustment by installing the drum. It should slide over the brake shoes with little clearance.

OK _____ NOT OK _____