

Remove and Replace Transmission/Transaxle

Meets NATEF Task: (Not Specified by NATEF)

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

Always refer to the service information for the exact removal and installation procedures for the vehicle being serviced and adhere to all safety procedures.

- _____ 1. Hoist the vehicle safely.
- _____ 2. Drain the transmission/transaxle fluid.
- _____ 3. Disconnect the drive shaft (RWD) or drive axle shafts (FWD).
- _____ 4. Disconnect all linkage and electrical connections.



CAUTION: Be sure to label all electrical connections.

- _____ 5. Remove the fasteners from the transmission/transaxle mounts and from the bell housing.
- _____ 6. Remove the transmission/transaxle.
- _____ 7. To reinstall, follow the removal procedure in reverse.
- _____ 8. Determine the proper torque specifications for all of the fasteners.

Bell housing bolts = _____ lb-ft

Mounting bolts = _____ lb-ft

Others (list) = _____



- _____ 9. Check for proper operation.
- _____ 10. Lower the vehicle and test drive before returning it to the customer.