

Piston Fitting

Meets NATEF Task: (A1-C-11) Determine piston-to-bore clearance.
(P-2)

Name		Date	Time on Task	
Make/Model/Year	VIN	1	Evaluation: 4 3	3 2 1
1. Check service in	formation for the sp	ecified piston-to-	-cylinder wall clearance.	_
2. With a microme	ter, measure the pisto	on skirt diameter		
Specificatio	n =			
Actual = P	iston #1	Piston #5		
P	iston #2	Piston #6		
P	iston #3	Piston #7		
P	iston #4	Piston #8		
3. With a telescopi	ng gauge and microrer of the cylinder.	_	er for identification.)	
	Cylin	der #5		200
Cylinder #2	Cylin	der #6		
Cylinder #3	Cylin	der #7		
Cylinder #4	Cylin	ider #8		
largest diameter	cylinder. Continue	selecting pistons	ess gauge, fit the piston to and fit each to the cylind ly between 0.001 and 0.0	er that
5. Match the cylind	ler number on the to	p of the selected	piston for each cylinder.	
Cylinder #1	uses piston #	_ Cylinder #5	uses piston #	
Cylinder #2 uses piston #		_ Cylinder #6	uses piston #	
Cylinder #3	uses piston #	Cylinder #7	uses piston #	
Cylinder #4	uses piston #	Cylinder #8	B uses piston #	