

Valve Guide Knurling

Meets NATEF Task: Not specified by NATEF

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

_____ 1. Clean the valve guide with a guide cleaning tool.

_____ 2. Lubricate the knurling tool.

_____ 3. Knurl the valve guide by slowly running the tool through the guide.

_____ 4. Ream the guide to the original nominal size with the special reamer.

Size of reamer used = _____

_____ 5. Clean the knurled valve guide carefully.

_____ 6. Check for proper valve guide clearance.

OK _____ NOT OK _____

