

Valve Guide Replacement

Meets NATEF Task: Not specified by NATEF

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

_____ 1. Cylinder head material?

_____ aluminum

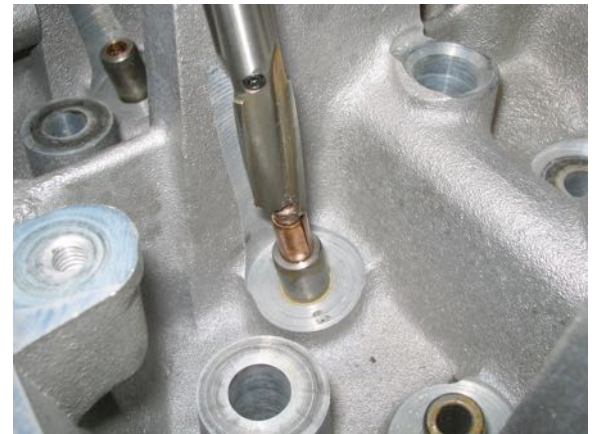
_____ cast iron

_____ 2. Type of existing valve guides?

_____ integral (cast-iron cylinder heads only)

_____ cast iron

_____ bronze



_____ 3. Reason for valve replacement?

_____ excessively worn (How much wear?) _____

_____ damage (describe) _____

_____ 4. Drill out old valve guides or drive out old guides.

size of drill used = _____

_____ 5. Ream the hole after drilling.

Size of reamer used = _____

_____ 6. Drive (or press) replacement guides into the cylinder head.

type of replacement guide = _____