

# Block Thread Inspection and Correction

Meets NATEF Task: (A1-C-3) Inspect Internal and External Threads; Restore as Needed. (P2)

Name \_\_\_\_\_ Date \_\_\_\_\_ Time on Task \_\_\_\_\_

Make/Model/Year \_\_\_\_\_ VIN \_\_\_\_\_ Evaluation: 4 3 2 1

\_\_\_\_\_ 1. Check service information and determine the specified thread inspection methods and repair techniques.

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_ 2. Clean and inspect all engine bolts for thread damage, elongation, or damage.

**OK** \_\_\_\_ **NOT OK** \_\_\_\_ Describe faults: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_ 3. Carefully clean all block internal threads using a thread chase or other recommended tool or procedure.

\_\_\_\_\_ 4. Carefully inspect for damaged threads. **OK** \_\_\_\_ **NOT OK** \_\_\_\_

\_\_\_\_\_ 5. Show the correct thread repair procedure as specified by the engine manufacturer.

Instructor's OK \_\_\_\_\_

