

# Engine Block Disassembly

**Meets NATEF Task:** (A1-C-1) Disassemble engine block; clean and prepare components for inspection and reassembly. (P-2)

Name \_\_\_\_\_ Date \_\_\_\_\_ Time on Task \_\_\_\_\_

Make/Model/Year \_\_\_\_\_ VIN \_\_\_\_\_ Evaluation: 4 3 2 1

\_\_\_\_\_ 1. Check service information for the specified engine block disassembly procedures and precautions.

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\_\_\_\_\_ 2. Remove the pistons and connecting rod assemblies. Was it necessary to ream the ridge? Yes \_\_\_\_\_ No \_\_\_\_\_

\_\_\_\_\_ 3. Remove the crankshaft.

\_\_\_\_\_ 4. Remove the camshafts (if applicable) and auxiliary and/or balance shafts.

\_\_\_\_\_ 5. Remove all expansion plugs.

\_\_\_\_\_ 6. Clean the engine block and all other parts. Describe the method(s) used to clean the block and parts.

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