

# Pre-Adjustment of Brake Shoes

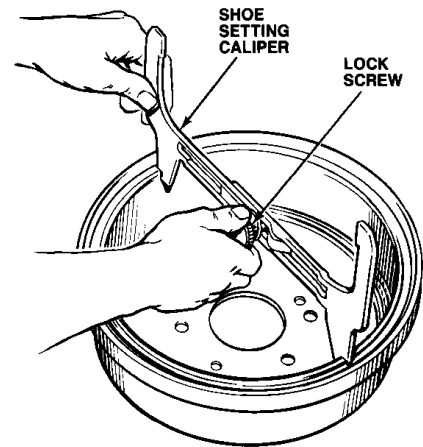
**Meets NATEF Task:** (A5-C-6) Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings. (P-2)

Name \_\_\_\_\_ Date \_\_\_\_\_ Time on Task \_\_\_\_\_

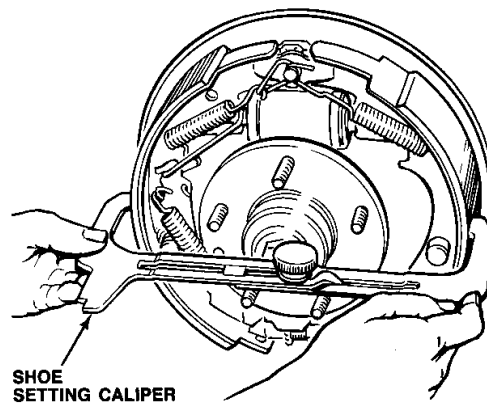
Make/Model/Year \_\_\_\_\_ VIN \_\_\_\_\_ Evaluation: 4 3 2 1

Brake shoes should be pre-adjusted to close to the working clearance between the brake shoes and the brake drum before the brake drum is installed.

- \_\_\_\_\_ 1. Assemble the drum brake and verify that all parts are properly lubricated.
- \_\_\_\_\_ 2. Using a brake shoe clearance gauge, insert it into the drum and turn the lock knob to hold the setting.



- \_\_\_\_\_ 3. Install the brake shoe clearance gauge over the brake shoes and turn the adjuster until the lining contacts the gauge.



- \_\_\_\_\_ 4. Verify the pre-adjustment by installing the drum. It should slide over the brake shoes with little clearance.

OK \_\_\_\_\_ NOT OK \_\_\_\_\_