

Block Thread Inspection and Correction

Meets NATEF Task: (A1-A-14) Inspect Internal and External Threads; Restore as Needed. (P2)

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

_____ 1. Check service information and determine the specified thread inspection methods and repair techniques.

_____ 2. Clean and inspect all engine bolts for thread damage, elongation, or damage.

OK _____ NOT OK _____ Describe faults: _____

_____ 3. Carefully clean all block internal threads using a thread chase or other recommended tool or procedure.

_____ 4. Carefully inspect for damaged threads. OK _____ NOT OK _____

_____ 5. Show the correct thread repair procedure as specified by the engine manufacturer.

Instructor's OK _____

