

# Remove and Replace Transmission/Transaxle

Meets NATEF Task: (A3-C-1) Remove and reinstall transmission/transaxle.  
(P-1)

Name \_\_\_\_\_ Date \_\_\_\_\_ Time on Task \_\_\_\_\_

Make/Model/Year \_\_\_\_\_ VIN \_\_\_\_\_ Evaluation: 4 3 2 1

Always refer to the service information for the exact removal and installation procedures for the vehicle being serviced and adhere to all safety procedures.

- \_\_\_\_\_ 1. Hoist the vehicle safely.
- \_\_\_\_\_ 2. Drain the transmission/transaxle fluid.
- \_\_\_\_\_ 3. Disconnect the drive shaft (RWD) or drive axle shafts (FWD).
- \_\_\_\_\_ 4. Disconnect all linkage and electrical connections.



**CAUTION:** Be sure to label all electrical connections.

- \_\_\_\_\_ 5. Remove the fasteners from the transmission/transaxle mounts and from the bell housing.
- \_\_\_\_\_ 6. Remove the transmission/transaxle.
- \_\_\_\_\_ 7. To reinstall, follow the removal procedure in reverse.
- \_\_\_\_\_ 8. Determine the proper torque specifications for all of the fasteners.

Bell housing bolts = \_\_\_\_\_ lb-ft

Mounting bolts = \_\_\_\_\_ lb-ft

Others (list) = \_\_\_\_\_



- \_\_\_\_\_ 9. Check for proper operation.
- \_\_\_\_\_ 10. Lower the vehicle and test drive before returning it to the customer.