

# Brake Drum Service

**Meets NATEF Task:** (A5-C-2 and A5-C-3) Inspect, measure, and machine brake drums.  
(P-1)

Name \_\_\_\_\_ Date \_\_\_\_\_ Time on Task \_\_\_\_\_

Make/Model/Year \_\_\_\_\_ VIN \_\_\_\_\_ Evaluation: 4 3 2 1

\_\_\_\_\_ 1. Check service information for the exact specifications and procedures to follow when inspecting, measuring, and machining brake drums. Describe specified procedures.

\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_ 2. Measure the drum and compare to factory specifications:

Factory specification = \_\_\_\_\_

Measured drum inside diameter = \_\_\_\_\_

\_\_\_\_\_ OK \_\_\_\_\_ NOT OK



\_\_\_\_\_ 3. Machine the brake drum. **Instructor's check** \_\_\_\_\_

\_\_\_\_\_ 4. What is the measurement of the drum after machining?

\_\_\_\_\_