

Engine Assembly

Meets NATEF Task: (A1-C-15) Assemble engine. (P-1)

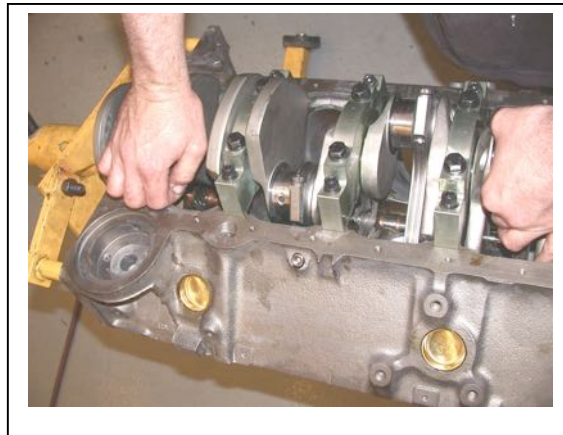
Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

____ 1. Check service information for the specified procedures and torque specifications for the engine being assembled.

A. Specified procedures: _____

B. Specified torque specifications: _____



____ 2. Install the engine block cups and plugs.

Instructor check off _____

____ 3. Assemble pistons and rotating assembly.

Instructor check off _____

____ 4. Assemble cylinder heads and camshaft.

Instructor check off _____

____ 5. Finish assembly.

Instructor check off _____