

Cylinder Bore Measurement

Meets ASE Task: (A1-C-4) P-2 Inspect and measure cylinder walls/sleeves for damage, wear, and ridges; determine needed action.

Name _____ Date _____ Time on Task _____

Make/Model/Year _____ VIN _____ Evaluation: 4 3 2 1

_____ 1. Cylinder bore specifications = _____

_____ 2. Measured cylinder bore:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK _____ NOT OK _____

_____ 3. Maximum out-of-round specification = _____

_____ 4. Measured out-of-round:

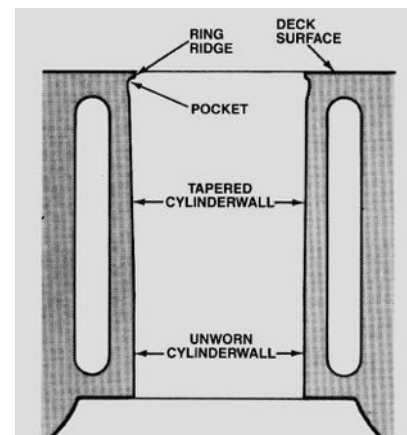
Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____

OK _____ NOT OK _____

_____ 5. Maximum taper specification = _____

_____ 6. Measured taper:

Cylinder #1 _____	Cylinder #5 _____
Cylinder #2 _____	Cylinder #6 _____
Cylinder #3 _____	Cylinder #7 _____
Cylinder #4 _____	Cylinder #8 _____



OK _____ NOT OK _____

_____ 7. What is the needed action? _____