

















# Automotive Maintenance and Light Repair, 1<sup>ST</sup> Edition







## Chapter 9 HAND TOOLS







### Opening Your Class

KEY ELEMENT	EXAMPLES
Introduce Content	This course or class covers <b>Automotive Maintenance and Light Repair</b> . It correlates material to task lists specified by ASE and NATEF.
Motivate Learners	Explain how the knowledge of how something works translates into the ability to use that knowledge to figure why the engine does not work correctly and how this saves diagnosis time, which translates into more money.
State the learning objectives for the chapter or course you are about to cover and explain this is what they should be able to do as a result of attending this session or class.	Explain the chapter learning objectives to the students. <ul style="list-style-type: none"><li>• Explain the types, proper name and classification of hand tools</li><li>• Describe what tool is the best to use for each job.</li><li>• Discuss how to safely use hand tools.</li><li>• Explain the difference between the brand name (trade name) and the proper name for tools.</li><li>• Explain how to maintain hand tools.</li></ul>
Establish the Mood or Climate	Provide a <i>WELCOME</i> , Avoid put downs and bad jokes.
Complete Essentials	Restrooms, breaks, registration, tests, etc.
Clarify and Establish Knowledge Base	Do a round robin of the class by going around the room and having each student give their backgrounds, years of experience, family, hobbies, career goals, or anything they want to share.

ICONS	Ch09 Hand Tools
   	<p><b>1. SLIDE 1 CH9 HAND TOOLS</b></p> <p><b>2. SLIDES 2-3 EXPLAIN OBJECTIVES</b></p> <p><b>Check for ADDITIONAL VIDEOS &amp; ANIMATIONS @ <a href="http://www.jameshalderman.com/">http://www.jameshalderman.com/</a> WEB SITE REGULARLY UPDATED</b></p> <p><b>4. SLIDE 4 EXPLAIN Wrenches</b></p> <p><b>5. SLIDE 5 EXPLAIN FIGURE 9-1</b> A forged wrench after it has been forged but before the flashing, extra material around the wrench, has been removed.</p> <p><b>6. SLIDE 6 EXPLAIN FIGURE 9-2</b> A typical open-end wrench. The size is different on each end and notice that the head is angled 15 degrees at each end.</p> <p><b>7. SLIDE 7 EXPLAIN FIGURE 9-3</b> typical box-end wrench is able to grip the bolt or nut at points completely around the fastener. Each end is a different size.</p> <p><b>8. SLIDE 8 EXPLAIN FIGURE 9-4</b> end of a box-end wrench is angled 15 degrees to allow clearance for nearby objects or other fasteners.</p> <p><b>9. SLIDE 9 EXPLAIN FIGURE 9-5</b> combination wrench has an open end at one end and a box end at the other with the same size at each end.</p>
	<p><b><u>SHOW ANIMATION OPEN-END WRENCH</u></b>  <a href="http://www.jameshalderman.com/animations.html#A0">HTTP://WWW.JAMESHALDERMAN.COM/ANIMATIONS.HTML#A0</a></p>
	<p><b><u>SHOW ANIMATION GEAR WRENCH</u></b>  <a href="http://www.jameshalderman.com/animations.html#A0">HTTP://WWW.JAMESHALDERMAN.COM/ANIMATIONS.HTML#A0</a></p>
	<p><b><u>DEMONSTRATION: AN OPEN-END WRENCH IS ONE OF THE MOST BASIC TOOLS. SHOW STUDENTS WHEN AND WHERE OPEN END WRENCHES ARE USED IN AUTOMOTIVE SERVICE AND REPAIR</u></b></p>
	<p><b><u>DEMONSTRATION: SHOW STUDENTS EXAMPLES OF BOX-END, ADJUSTABLE, &amp; LINE WRENCHES, AND DISCUSS WHERE EACH IS USED IN AUTOMOTIVE APPLICATIONS. REMIND STUDENTS OF SAFETY PROCEDURES THEY SHOULD FOLLOW WHEN USING ALL WRENCHES.</u></b></p>

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	<p>10. <b>SLIDE 10 EXPLAIN FIGURE 9-6</b> adjustable wrench. Adjustable wrenches are sized by the overall length of the wrench and not by how far the jaws open. Common sizes of adjustable wrenches include 8, 10, and 12 in.</p>
	<p>11. <b>SLIDE 11 EXPLAIN FIGURE 9-7</b> end of a typical line wrench, which shows that it is capable of grasping most of the head of the fitting</p>
	<p>12. <b>SLIDE 12 EXPLAIN</b> Ratchets, Sockets, and Extensions</p> <p>13. <b>SLIDE 13 EXPLAIN FIGURE 9-8</b> A typical ratchet used to rotate a socket. A ratchet makes a ratcheting noise when it is being rotated in the opposite direction from loosening or tightening. A knob or lever on the ratchet allows the user to switch directions.</p>
	<p>14. <b>SLIDE 14 EXPLAIN FIGURE 9-9</b> A typical flex handle used to rotate a socket, also called a breaker bar because it usually has a longer handle than a ratchet and, therefore, can be used to apply more torque to a fastener than a ratchet.</p> <p>15. <b>SLIDE 15 EXPLAIN FIGURE 9-10</b> most commonly used socket drive sizes: 1/4 in., 3/8 in., &amp; 1/2 in. drive.</p> <p><b>DEMONSTRATION: SHOW STUDENTS HOW TO USE A RATCHET AND SOCKET SET, AND IDENTIFY AUTOMOTIVE APPLICATIONS WHERE SOCKET WRENCHES ARE BEST USED. EXPLAIN RELEVANCE OF THE DRIVE SIZE TO APPLICATION</b></p>
	<p><b>SHOW ANIMATION: ROUNDED BOLTS</b>  <a href="http://www.myautomotivelab.com">WWW.MYAUTOMOTIVELAB.COM</a>  <a href="http://media.pearsoncmg.com/ph/chet/chet_myautomotivelab_2/animations/a1_animation/chapter4_fig_4_11c/index.htm">HTTP://MEDIA.PEARSONCMG.COM/PH/CHET/CHET_MYAUTOMOTIVELAB_2/ANIMATIONS/A1_ANIMATION/CHAPTER4_FIG_4_11C/INDEX.HTM</a></p>
	<p><b>SHOW ANIMATION: 6 &amp; 12 POINT SOCKETS</b>  <a href="http://www.jameshalderman.com/animations.html#a0">HTTP://WWW.JAMESHALDERMAN.COM/ANIMATIONS.HTML#A0</a></p>
	<p><b>SHOW ANIMATION: 6/12 POINT SOCKETS</b>  <a href="http://www.myautomotivelab.com">WWW.MYAUTOMOTIVELAB.COM</a>  <a href="http://media.pearsoncmg.com/ph/chet/chet_myautomotivelab_2/animations/a1_animation/chapter04_fig_04_11/index.htm">HTTP://MEDIA.PEARSONCMG.COM/PH/CHET/CHET_MYAUTOMOTIVELAB_2/ANIMATIONS/A1_ANIMATION/CHAPTER04_FIG_04_11/INDEX.HTM</a></p>
	<p>16. <b>SLIDE 16 EXPLAIN FIGURE 9-11</b> 6-point socket fits head of bolt or nut on all sides. A 12-point socket can round off head of a bolt or nut if a lot of force is applied.</p> <p>17. <b>SLIDE 17 EXPLAIN FIGURE 9-12</b> crowfoot socket is designed to reach fasteners W/ratchet or breaker bar</p>

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	<p>18. SLIDE 18 EXPLAIN FIGURE 9-13 Using a torque wrench to tighten connecting rod nuts on an engine.</p> <p>19. SLIDE 19 EXPLAIN FIGURE 9-14 beam-type torque wrench that displays the torque reading on the face of the dial. Beam display is read as beam deflects, which is in proportion to the amount of torque applied to fastener.</p> <p><b>DEMONSTRATION: SHOW STUDENTS CLICKER TYPE &amp; AND BEAM-TYPE TORQUE WRENCHES &amp; DEMONSTRATE HOW TO USE THEM PROPERLY. STRESS IMPORTANCE OF RESETTING TORQUE WRENCHES TO THE LOWEST SETTING (LOWEST SETTING IS NOT ALWAYS "0")</b></p>
	<p>20. SLIDE 20 EXPLAIN FIGURE 9-15 Torque wrench calibration checker.</p> <p>21. SLIDE 21 EXPLAIN FIGURE 9-16 Deep sockets allow access to the nut that has a stud plus other locations needing great depth, such as spark plugs.</p> <p>22. SLIDE 22 EXPLAIN Ratchets, Sockets, &amp; Extensions</p>
 	<p><b>DEMONSTRATION: SHOW STUDENTS A VARIETY OF FLAT-TIP &amp; PHILLIPS SCREWDRIVERS. ASK THEM WHICH TYPE IS USED MORE ON AUTOMOBILES AND WHY. SHOW STUDENTS HOW TO USE OFFSET &amp; IMPACT SCREWDRIVERS. FOR WHAT TYPE OF APPLICATION IS EACH USED?</b></p>
	<p>23. SLIDE 23 EXPLAIN Screwdrivers</p> <p>24. SLIDE 24 EXPLAIN FIGURE 9-17 A flat-tip (straight blade) screwdriver. The width of the blade should match the width of the slot in the fastener being loosened or tightened.</p> <p>25. SLIDE 25 EXPLAIN FIGURE 9-18 Two stubby screwdrivers that are used to access screws that have limited space above. A straight blade is on top and a #2 Phillips screwdriver is on the bottom.</p>
	<p>26. SLIDE 26 EXPLAIN FIGURE 9-19 An offset screwdriver is used to install or remove fasteners that do not have enough space above to use a conventional screwdriver.</p> <p>27. SLIDE 27 EXPLAIN FIGURE 9-20 An impact screwdriver used to remove slotted or Phillips head fasteners that cannot be broken loose using a standard screwdriver.</p>

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   	<p><b>DEMONSTRATION: SHOW EXAMPLES OF HAMMERS AND MALLET. DISCUSS THE FEATURES OF EACH HAMMER OR MALLET AND DESCRIBE WHERE IT IS USED.</b></p> <p>28. SLIDE 28 EXPLAIN Hammers and Mallets</p> <p>29. SLIDE 29 EXPLAIN FIGURE 9-21 typical ball-peen hammer</p> <p>30. SLIDE 30 EXPLAIN FIGURE 9-22 rubber mallet used to deliver a force to an object without harming the surface.</p> <p>31. SLIDE 31 EXPLAIN FIGURE 9-23 dead-blow hammer that was left outside in freezing weather. Plastic covering was damaged, which destroyed this hammer. Lead shot is encased in metal housing and then covered</p> <p>32. SLIDE 32 EXPLAIN Pliers</p> <p>33. SLIDE 33 EXPLAIN FIGURE 9-24 Typical slip-joint pliers, which are also common household pliers. The slip joint allows jaws to be opened to two different settings.</p> <p>34. SLIDE 34 EXPLAIN FIGURE 9-25 Multigroove adjustable pliers are known by many names, including the trade name Channel Locks.</p> <p>35. SLIDE 35 EXPLAIN FIGURE 9-26 linesman’s pliers are very useful because they can help perform many automotive service jobs.</p>
   	<p><b>DEMONSTRATION: SHOW EXAMPLES OF SLIP-JOINT &amp; MULTIGROOVE ADJUSTABLE PLIERS AND DISCUSS HOW EACH IS USED.</b></p> <p>36. SLIDE 36 EXPLAIN FIGURE 9-27 Diagonal-cut pliers are another common tool that has many names.</p> <p>37. SLIDE 37 EXPLAIN FIGURE 9-28 Needle-nose pliers are used where there is limited access to a wire or pin that needs to be installed or removed.</p> <p>38. SLIDE 38 EXPLAIN Pliers</p> <p>39. SLIDE 39 EXPLAIN FIGURE 9-29 Locking pliers are best known by their trade name Vise-Grip®</p> <p><b>HANDS-ON TASK: HAVE STUDENTS USE A PAIR OF SNAP-RING PLIERS TO REMOVE AND REPLACE INTERNAL AND EXTERNAL SNAP RINGS.</b></p>

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- 40. **SLIDE 40 EXPLAIN FIGURE 9-30** Snap-ring pliers are also called lock-ring pliers and are designed to remove internal and external snap rings (lock rings).
- 41. **SLIDE 41 EXPLAIN FIGURE 9-31**Files come in many different shapes & sizes. Never use file without a handle.
- 42. **SLIDE 42 EXPLAIN** Cutters
- 43. **SLIDE 43 EXPLAIN FIGURE 9-32** Tin snips are used to cut thin sheets of metal or carpet.
- 44. **SLIDE 44 EXPLAIN FIGURE 9-33** A utility knife uses replaceable blades and is used to cut carpet and other materials

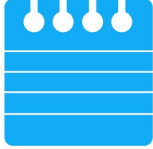
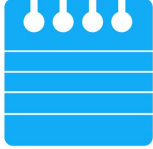





**DEMONSTRATION: SHOW EXAMPLES OF A VARIETY OF CUTTERS, INCLUDING TIN SNIPS AND UTILITY KNIVES, AND DESCRIBE WHERE EACH MIGHT BE USED IN AUTOMOTIVE**

- 45. **SLIDE 45 EXPLAIN** Punches and Chisels
- 46. **SLIDE 46 EXPLAIN FIGURE 9-34** punch used to drive pins from assembled components. This type of punch is also called a pin punch.
- 47. **SLIDE 47 EXPLAIN FIGURE 9-35** Warning stamped in the side of a punch warning that goggles should be worn when using this tool. Always follow safety warnings.
- 48. **SLIDE 48 EXPLAIN FIGURE 9-36** Use a grinder or a file to remove the mushroom material on the end of a punch or chisel.

**DEMONSTRATION: SHOW EXAMPLES OF PUNCHES & CHISELS: DESCRIBE THE INTENDED PURPOSE OF EACH. WHERE ARE THESE TOOLS BE USED IN AN AUTOMOTIVE SETTING?**

- 49. **SLIDE 49 EXPLAIN** Removers
- 50. **SLIDE 50 EXPLAIN FIGURE 9-37** stud remover uses an offset serrated wheel to grasp stud so it will be rotated when a ratchet or breaker bar is used to rotate assembly.
- 51. **SLIDE 51 EXPLAIN** Removers
- 52. **SLIDE 52 EXPLAIN FIGURE 9-38** nut splitter is used to split a nut that cannot be removed. After the nut has been split, a chisel is then used to remove the nut.
- 53. **SLIDE 53 EXPLAIN FIGURE 9-39** set of bolt extractors, commonly called easy outs
- 54. **SLIDE 54 EXPLAIN FIGURE 9-40** Removing plugs

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	<p>or bolts is easier if plug is first heated to cherry red color, using a torch, &amp; then applying wax. During cooling, wax flows in between threads, making it easier to remove.</p> <p><b>DEMONSTRATION: SHOW STUDENTS HOW TO USE AN EASY-OUT EXTRACTOR TO REMOVE A BROKEN BOLT.</b></p>
	<p><b>DEMONSTRATION: SHOW WAX TRICK TO HELP REMOVE A RUSTED FASTENER. MAKE SURE STUDENTS UNDERSTAND PARAFFIN WAX IS FLAMMABLE</b></p>
	<p><b>HANDS-ON TASK: HAVE STUDENTS PERFORM WAX TRICK TO HELP REMOVE A RUSTED FASTENER. MAKE SURE STUDENTS UNDERSTAND PARAFFIN WAX IS FLAMMABLE</b></p>
	<p>55. SLIDE 55 EXPLAIN Hacksaws &amp; Hand Tool Set</p> <p>56. SLIDE 56 EXPLAIN FIGURE 9-41 typical hacksaw that is used to cut metal. If cutting sheet metal or thin objects, a blade with more teeth should be used.</p>
	<p>57. SLIDE 57 EXPLAIN Hacksaws &amp; Hand Tool Set</p> <p>58. SLIDE 58 EXPLAIN FIGURE 9-42 typical beginning technician tool set that includes basic tools to get started.</p>
	<p>59. SLIDE 59 EXPLAIN FIGURE 9-43 typical large tool box, showing just one of many drawers.</p> <p>60. SLIDE 60 EXPLAIN Seal Pullers and Drivers</p>
	<p>61. SLIDE 61 EXPLAIN FIGURE 9-44 seal puller being used to remove a seal from a rear axle.</p> <p>62. SLIDE 26 EXPLAIN FIGURE 9-45 seal driver or installer is usually plastic and is designed to seat the seal.</p>
	<p><b>DEMONSTRATION: SHOW SEAL PULLER AND A SEAL DRIVER AND WHERE THEY ARE USED ON AN AUTOMOBILE.</b></p>
	<p>63. SLIDE 63 EXPLAIN Electrical Hand Tools</p> <p>64. SLIDE 64 EXPLAIN Figure 9-46 typical 12 volt test light.</p> <p>65. SLIDE 65 EXPLAIN Figure 9-47 electric soldering gun used to make electrical repairs. Soldering guns are sold by wattage rating. The higher wattage, the greater amount of heat created. Most solder guns used for automotive electrical work usually fall within 60 to 160 watt range</p>

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	<p>THERE IS CORRECT TOOL FOR EVERY JOB. TOOLS ARE AN EXPENSIVE, LIFE-LONG INVESTMENT. IF YOU ARE GOING TO MAKE LIVING WITH THEM, BUY HIGH-QUALITY TOOLS.</p>
	<p>ADVISE STUDENTS TO CHECK CALIBRATION OF A TORQUE WRENCH TO ENSURE THAT FASTENERS ARE TIGHTENED TO SPECIFICATIONS AND NOT BEYOND.</p>
	<p>TORQUE WRENCHES WILL STAY IN CALIBRATION LONGER IF THEY ARE NOT USED TO LOOSEN BOLTS.</p>
<p>66. SLIDE 66 EXPLAIN Safety Tips for Using Hand Tools</p> <p>67. SLIDE 67 EXPLAIN Figure 9-48 A binder clip being used to keep a fender cover from falling</p>	
	<p><b><u>SAFETY</u> WARN STUDENTS TO BE CAREFUL NOT TO OVERTIGHTEN BOLTS AND NUTS BY USING A CHEATER BAR. EXPLAIN THAT THEY MIGHT BREAK THE WRENCH OR CAUSE THEMSELVES HARM.</b></p>
 <p>QUESTION</p>	<p><b><u>DISCUSSION:</u> TALK WITH YOUR STUDENTS ABOUT THE MAINTENANCE PROCEDURES FOR HAND TOOLS. WHAT ARE THE BENEFITS OF PROPER MAINTENANCE?</b></p>
	<p><b><u>HOMEWORK:</u> COMPLETE CH9 CROSSWORD PUZZLE: <a href="http://www.jameshalderman.com">HTTP://WWW.JAMESHALDERMAN.COM</a></b></p>
	<p><b><u>NATEF MLR TASK SUPP B1</u> IDENTIFY TOOLS AND THEIR USAGE IN AUTOMOTIVE APPLICATIONS.</b></p>