

Light Vehicle Diesel Engines

Chapter 15 Exhaust and Aftertreatment Systems

Opening Your Class

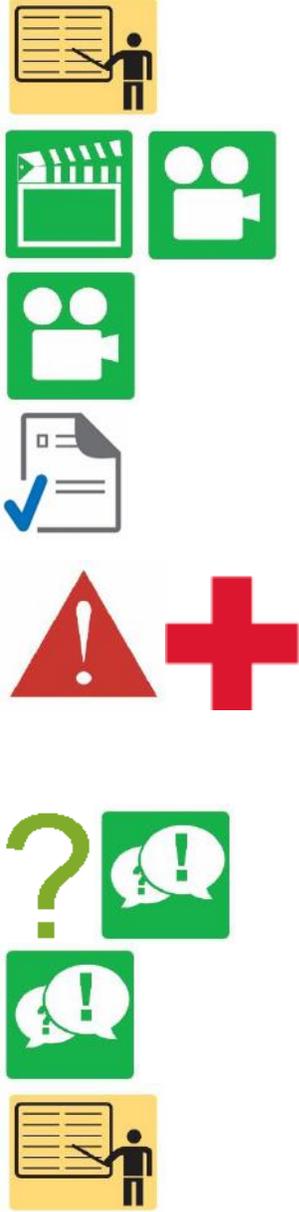
| KEY ELEMENT | EXAMPLES |
|---|---|
| Introduce Content | This Light Vehicle Diesel Engines 1st text provides complete coverage of light duty diesel engine components, operation, and diagnosis. It correlates material to task lists specified by ASE and NATEF and emphasizes a problem-solving approach. Chapter features include Tech Tips, Frequently Asked Questions, and Real World Fixes: www.jameshalderman.com contains Videos, Animations, and Task Sheets for use in the lab and classroom. |
| Motivate Learners | Explain how the knowledge of how something works translates into the ability to use that knowledge to figure why the engine does not work correctly and how this saves diagnosis time. |
| State the learning objectives for the chapter or course you are about to cover and explain this is what they should be able to do as a result of attending this session or class. | Explain the chapter learning objectives to the students as listed: <ol style="list-style-type: none"> 1. Identify the components of the exhaust and aftertreatment systems. 2. Describe the function of each aftertreatment system. 3. Explain the differences between active and passive regeneration. 4. Explain how temperature sensors are used to monitor component operation. 5. Describe the function of the diesel exhaust fluid (DEF) in the selective catalyst reduction (SCR) system. |
| Establish the Mood or Climate | Provide a WELCOME , Avoid put downs and bad jokes. |
| Complete Essentials | Restrooms, breaks, registration, tests, etc. |
| Clarify and Establish Knowledge Base | Do a round robin of the class by going around the room and having each student give their backgrounds, years of experience, family, hobbies, career goals, or anything they want to share. |

NOTE: This lesson plan is based on the 1st Edition Chapter Images found on Jim's web site @ www.jameshalderman.com

LINK CHP 15 Chapter Images USE BELOW LINK

http://www.jameshalderman.com/books_a9.html

NOTE: You can use Chapter Images or Power Point files: Though out Power Point Presentations, you will find questions and answers on slides that can be used for discussion.

| ICONS | CH15 EXHAUST/AFTERTREATMENT SYSTEMS |
|--|--|
|  | <p>1. SLIDE 1 CH15 EXHAUST & AFTERTREATMENT SYSTEMS</p> <p>Check for ADDITIONAL VIDEOS & ANIMATIONS @ http://www.jameshalderman.com/ WEB SITE IS CONSTANTLY UPDATED</p> <p><u>Light Diesel (111 Links)</u></p> <p>http://www.jameshalderman.com/books_a9.html Crossword Puzzle (Microsoft Word) (PDF) Word Search Puzzle (Microsoft Word) (PDF)</p> <p><u>SAFETY</u> Always be very careful when working on a Diesel engine that is running with air intake removed. Because most diesel ENGINES DO NOT USE a throttle plate, objects can very easily be sucked into engine, causing serious engine damage. MOST OEMs offer intake covers. DISCUSS FREQUENTLY ASKED QUESTION:</p> <p><u>DISCUSSION: CHART</u></p> <p>2. SLIDE 2 EXPLAIN FIGURE 15–1 emission chart shows the mandated reductions in tailpipe emissions, how they have driven changes in way diesel engines operate, and how exhaust aftertreatment is configured</p> |

ICONS



CH15 EXHAUST/AFTERTREATMENT SYSTEMS

3. **SLIDE 3 EXPLAIN FIGURE 15–2** Relative size of particulate matter to a human hair

4. **SLIDE 4 EXPLAIN 15–3 FIGURE 15–3** emissions certification label identifies how the vehicle is certified.

DEMONSTRATION: HOW TO LOCATE EMISSIONS CERTIFICATION LABEL & DEFINE TERMS ON THE LABEL

HANDS-ON TASK: ;STUDENTS LOCATE EMISSIONS CERTIFICATION LABEL & DEFINE TERMS ON THE LABEL

5. **SLIDE 5 EXPLAIN 15–4** exhaust downpipe is constructed to retain heat to help the aftertreatment work as designed

EXHAUST SYSTEM COMPONENTS AND EXHAUST AIR STREAM CAN BE HOT ENOUGH TO CAUSE DAMAGE OR PERSONAL INJURY. DO NOT PARK OR OPERATE VEHICLE IN AREAS WHERE EXHAUST MIGHT COME IN CONTACT WITH ANYTHING THAT CAN BURN. USE EXTREME CAUTION WHEN WORKING AROUND THESE COMPONENTS

6. **SLIDE 6 EXPLAIN FIGURE 15–4** exhaust downpipe is constructed to retain heat to help the aftertreatment work as designed.

7. **SLIDE 7 EXPLAIN FIGURE 15–5** exhaust backpressure regulator (EBPR) allows engine to warm to operating conditions more quickly.

8. **SLIDE 8 EXPLAIN FIGURE 15–6** design of tailpipe allows for cooling of exhaust during regeneration event.

9. **SLIDE 9 EXPLAIN FIGURE 15–7** diesel oxidation catalyst (DOC) reduces hydrocarbons (HC) and carbon monoxide (CO) through oxidation. The heat generated from process is used to reduce particulate matter.

DEMONSTRATION: HOW TO CHECK

| ICONS | CH15 EXHAUST/AFTERTREATMENT SYSTEMS |
|---|--|
|    | <p><u>HANDS-ON TASK: STUDENTS CHECK</u></p> <p>10. SLIDE 10 EXPLAIN FIGURE 15–8 NO_x Adsorber catalyst holds NO_x emissions during lean conditions and oxidizes them when operating conditions are rich.</p> <p>11. SLIDE 11 EXPLAIN FIGURE 15–9 SCR catalyst reduces level of NO_x emissions when diesel exhaust fluid (DEF) is injected onto its substrate.</p> <p>12. SLIDE 12 EXPLAIN FIGURE 15–10 Diesel exhaust fluid (DEF) is available in consumer-friendly containers or in bulk</p> |
|  | <p><u>DEMONSTRATION: HOW TO CHECK DEF LEVEL</u></p> |
|   | <p><u>HANDS-ON TASK:HAVE STUDENTS CHECK DEF LEVEL</u></p> <p>13. SLIDE 13 EXPLAIN FIGURE 15–11 refractometer is used to measure quality of diesel exhaust fluid (DEF).</p> |
|  | <p><u>Diesel Exhaust Fluid (View) (Download)</u></p> |
|  | <p><u>DEMONSTRATION: HOW TO CHECK DEF WITH refractometer</u></p> |
|   | <p><u>HANDS-ON TASK:HAVE STUDENTS CHECK DEF WITH refractometer</u></p> <p>14. SLIDE 14 EXPLAIN FIGURE 15–12 reductant dosing module contains DEF injector, diffuser, and mixer.</p> |
|  | <p><u>Diesel Air & Exhaust (View) (Download)</u></p> <p><u>Diesel Particulate Filter (View) (Download)</u></p> <p><u>Diesel Turbocharger & Intercooler (View)(Download)</u></p> |

ICONS



CH15 EXHAUST/AFTERTREATMENT SYSTEMS

15. **SLIDE 15 EXPLAIN FIGURE 15–13** DPF monolith is responsible for capturing particulate matter and holding it until a regeneration event occurs. DPF pictured failed due to internal fracture.
16. **SLIDE 16 EXPLAIN FIGURE 15–14** DPF warning lamp used to warn driver vehicle needs to be driven in manner that regeneration event can occur.

DEMONSTRATION: HOW TO A SCAN TOOL REGENERATION

HANDS-ON TASK:HAVE STUDENTS DO SCAN TOOL REGENERATION

17. **SLIDE 17 EXPLAIN FIGURE 15–15** sequence of drawings shows steps of a regeneration event. SENSOR SHOWN IN FIGURE
18. **SLIDE 18 EXPLAIN FIGURE 15–16** feedback from the differential pressure sensor is used by the powertrain control module to determine when a regeneration event is needed
19. **SLIDE 19 EXPLAIN FIGURE 15–17** Temperature sensors are used by PCM to monitor function of various components in aftertreatment system.
20. **SLIDE 20 EXPLAIN FIGURE 15–18** NO_x sensor is used to measure NO_x emissions in aftertreatment system.