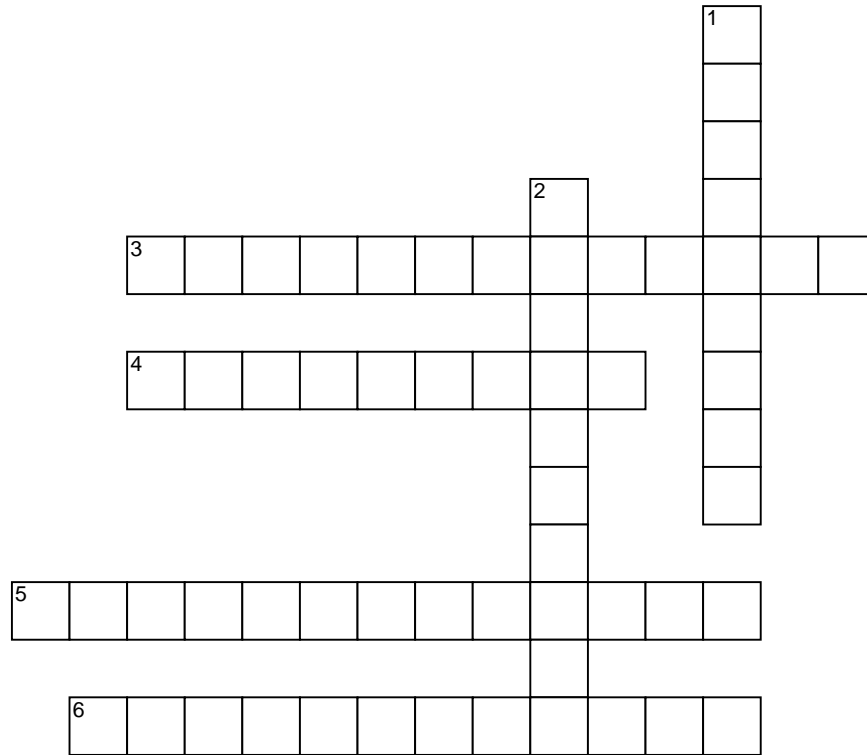


Chapter 8

Diesel Engine Assembly



ACROSS

- 3 _____ is a tightening procedure that has a more constant clamping load from bolt to bolt.
- 4 _____ are usually thin metal cups press fitted into the casting holes, but may be made of rubber or other materials.
- 5 _____ is the amount of force exerted on a gasket.
- 6 _____ is a light oil film to keep parts from rusting; also referred to as fogging oil.

DOWN

- 1 _____ is the gap between the rocker arm and the tip of the valve stem.
- 2 _____ is a light oil film to keep parts from rusting; also referred to as assembly lube.