

# Chapter 15 Machining Brake Drums And Rotors

Find the words in the grid. Words can go across, down and in two diagonals.

W Z K Q L D M L R H G M H M Q Z V F D B Y Q  
M R P G K Y L X M L A T I X M B H N C D T M  
V H W C N T Z C L W U R R C N X O V N L M R  
S E C C O H D M N O F N D N R I Q O H S M B  
C A O Y V N B Z M B K H N S T O I V I L S C  
R T U N L H V L H R F L W A P T I L V T W R  
A C T S W M L E H N W J I V R O E N U P L D  
T H O D C E D K C V M R Y O X L T N C S T K  
C E F I B O P G N T A M T P L V N S T H V Q  
H C R S G K R N C V I S R A T A B O N J E G  
C K O C W D W I S N I O R N M T P T L V M S  
U I U S K C V S N D T A N R C S C W L D P X  
T N N Q R N E H C G P C E F T X L C D K H J  
Y G D C J N K I K L Q N W O L R L T R V C K  
Z X P Y K Z R L L P N K H T R J L K T T D M  
C Y Z C Q T Z H R I C K M L W X Z C L K T M  
N N I F N H T M T E L A S T I C L I M I T R  
K H R E R H C O M P O S I T E R O T O R S Q  
T F C M F D P T T P L F L Q B Q R N Y F C D  
Z C T O T A L I N D I C A T O R R U N O U T  
E Y D K S E L F A L I G N I N G S P A C E R  
B K L A T E R A L R U N O U T K B G R A N N

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|----------------------|------------------------|
| Bellmouth            | Microinches            |
| Composite rotors     | Out of round           |
| Convection           | Parallelism            |
| Discs                | Ra                     |
| Eccentric distortion | Scoring                |
| Elastic limit        | Scratch cut            |
| Hard spots           | Self aligning spacer   |
| Heat checking        | Thickness variation    |
| Hot spots            | Tinnerman nuts         |
| Lateral runout       | Total indicator runout |