A8 Engine Performance 4th Edition

Chapter 3 Gasoline Engine Operation, Parts, & Specifications

Opening Your Class

KEY ELEMENT	EXAMPLES
Introduce Content	This course or class covers operation and service of Automotive Engine Performance. It correlates material to task lists specified by ASE and NATEF.
Motivate Learners	Explain how the knowledge of how something works translates into the ability to use that knowledge to figure why the engine does not work correctly and how this saves diagnosis time, which translates into more money.
State the learning objectives for the chapter or course you are about to cover and explain this is what they should be able to do as a result of attending this session or class.	 Explain the chapter learning objectives to the students. Prepare for Engine repair (A1) ASE certification test content area "A" (General Engine Diagnosis). Explain how a four-stroke cycle gasoline engine operates. List the various characteristics by which vehicle engines are classified. Discuss how a compression ratio is calculated. Explain how engine size is determined. Describe how turbo charging or supercharging increases engine power
Establish the Mood or Climate	Provide a WELCOME, Avoid put downs and bad jokes.
Complete Essentials	Restrooms, breaks, registration, tests, etc.
Clarify and Establish Knowledge Base	Do a round robin of the class by going around the room and having each student give their backgrounds, years of experience, family, hobbies, career goals, or anything they want to share.

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Ch03 Gas Engine OP, Parts, & Specifications

1. SLIDE 1 CH3 GASOLINE ENGINE OPERATION, PARTS, & SPECIFICATIONS

Check for ADDITIONAL VIDEOS & ANIMATIONS

@ http://www.jameshalderman.com/
WEB SITE REGULARLY UPDATED

POWER POINTS DONE BY INDIVIDUAL LEARNING OBJECTIVES, SO THERE IS POWER POINT FILE FOR EACH LEARNING OBJECTIVE

- 2. SLIDE 2 EXPLAIN OBJECTIVE CH3 AEP_LO1
- 3. SLIDES 3-4 EXPLAIN Energy and Power

VIDEOS Engine Operation (17 Links)

- 5. SLIDES 5-6 EXPLAIN Engine Construction Overview
- **7. SLIDE 7 EXPLAIN FIGURE 3-1** SHOWS rotating assembly for a V-8 engine that has eight pistons and connecting rods and one crankshaft
- **8. SLIDE 8 EXPLAIN FIGURE 3-2** head with 4 valves per cylinder, 2 intake valves (larger) & 2 exhaust valves (smaller).
- **9. SLIDE 9 EXPLAIN FIGURE 3-3** Coolant temperature is controlled by thermostat, which opens & allows coolant to flow to radiator when temperature reaches rating temperature of the thermostat.
- **10. SLIDE 10 EXPLAIN FIGURE 3-4** typical lubrication system, showing the oil pan, oil pump, oil filter, and oil passages

OPEN POWER POINT FILE AEP_LO2, WHICH IS OUT OF SEQUENCE WITH THE TEXT

- 1. SLIDE 1 TITLE TURBOCHARGING & SUPERCHARGING
- 2. SLIDE 2 EXPLAIN OBJECTIVE CH3 AEP LO2

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3. SLIDE 3 EXPLAIN Horsepower and Altitude











- 2. SLIDE 2 EXPLAIN OBJECTIVE CH3 AEP LO3
- 3 SLIDES 3-4 EXPLAIN Four-Stroke Cycle Operation
- 5. SLIDE 5 EXPLAIN FIGURE 3-5 downward movement intake valve on intake stroke. On compression stroke, power. On exhaust stroke, upward-moving piston forces through the intake valve on intake stroke. On compression downward to produce power. On exhaust stroke, upwardmoving piston forces burned gases out open exhaust valve.











SHOW 4-STROKE CYCLE ANIMATION: WWW.MYAUTOMOTIVELAB.COM

HTTP://MEDIA.PEARSONCMG.COM/PH/CHET/CHET_MYAUTOMOTIVELAB_2/ ANIMATIONS/A1_ANIMATION/CHAPTER10_FIG_10_5/INDEX.HTM

SHOW 4-STROKE CYCLE ANIMATION:

HTTP://WWW.JAMESHALDERMAN.COM/ANIMATIONS.HTML#A1

6. SLIDE 6 EXPLAIN Figure 3-6 Cutaway of an engine

DISCUSSION 4-STROKE CYCLE: ASK STUDENTS TO EXPLAIN THE FOUR-STROKE CYCLE **OPERATION**

MANY NEWER ENGINES ARE USING DIRECT INJECTION DUE TO ITS APPROXIMATELY **10% EFFICIENCY INCREASE**

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INTAKE STROKE



COMPRESSION STROKE

THE INTERNAL
ENERGY OF GAS IS
INCREASED AS HEAT
IS ADDED TO GAS.
NEAR END OF
COMPRESSION
STROKE, A SPARK
PLUG WILL IGNITE
THE MIXTURE

INTAKE STROKE: STARTS WITH PISTON AT TOP **DEAD CENTER (TDC). LOBE ON CAMSHAFT OPENS INTAKE VALVE PISTON MOVES DOWN IN BORE DUE** TO CRANKSHAFT ROTATION. AS PISTON MOVES DOWN, IT PULLS OUTSIDE AIR THROUGH AIR CLEANER AND INTO THE INTAKE MANIFOLD PAST OPEN INTAKE VALVE AND INTO CYLINDER. **DOWNWARD MOVEMENT OF PISTON CREATES A LOW-PRESSURE AREA ABOVE PISTON (VOLUME INCREASES, PRESSURE DECREASES). AIR RUSHES** IN TO FILL SPACE LEFT BY PISTON DOWNWARD **MOVEMENT, BECAUSE ATMOSPHERIC PRESSURE IS GREATER THAN PRESSURE IN CYLINDER. PISTON** TRIES TO INHALE A VOLUME EQUAL TO ITS OWN **DISPLACEMENT. FUEL-AIR MIXTURE IS** HOMOGENEOUS. DURING INTAKE STROKE, AN AIR-**FUEL RATIO IS INDUCTED. THROTTLE CONTROLS** AIR MASS THAT ENTERS CYLINDER. ENERGY **NEEDED TO MOVE PISTON FROM TDC DOWNWARD COMES FROM EITHER FLYWHEEL OR OVERLAPPING** POWER STROKES. AS PISTON NEARS BDC IT SLOWS DOWN NEARLY TO A STOP. WHEN PISTON **REACHES BDC, INTAKE VALVE CLOSES SEALING CYLINDER & COMPRESSION STROKE BEGINS. COMPRESSION STROKE: TURNING** CRANKSHAFT NOW FORCES PISTON UPWARD. **BOTH VALVES ARE CLOSED: THERE IS NO WAY** (EXCEPT PAST RINGS) FOR AIR TO GET OUT. **VOLUME IS DECREASING AS PISTON RISES, SO** AIR-FUEL GAS MIXTURE IS COMPRESSED. PRESSURE IS INVERSELY PROPORTIONAL TO **VOLUME ACCORDING TO BOYLE'S LAW. IN COMPRESSION OF A GAS, VOLUME DECREASES &** PRESSURE AND TEMPERATURE RISE AS EXTERNAL **WORK IS DONE ON GAS. COMPRESSION RATIO IS** RATIO OF VOLUME AT BDC TO VOLUME AT TDC (CLEARANCE VOLUME). HIGHER COMPRESSION RATIO MEANS HIGHER THERMAL EFFICIENCY OR THAT PORTION OF HEAT SUPPLIED TO ENGINE THAT IS TURNED INTO WORK. AS COMPRESSION **RATIO INCREASES, EXPANSION RATIO ALSO INCREASES: THERMAL EFFICIENCY INCREASES.**

VOLUME BDC VOLUME TDC POWER STROKE

Ch03 Gas Engine OP, Parts, & Specifications COMPRESSION RATIO

COMBUSTION (POWER STROKE): THE POWER STROKE BEGINS SHORTLY AFTER **FUEL-AIR GAS MIXTURE IS IGNITED BY SPARK** PLUG. THE HIGH PRESSURES IN CYLINDER PUSH **DOWN ON THE PISTON. THIS PRESSURE FORCES** THE PISTON DOWN IN THE BORE, WHICH CAUSES CRANKSHAFT TO ROTATE (TRANSLATION TO **ROTATION). PRESSURE FALLS AS VOLUME INCREASES. TEMPERATURE FALLS, AS GAS DOES EXTERNAL WORK. ARC IGNITES AIR-FUEL MIXTURE IN COMBUSTION CHAMBER & FUEL** (REACTANT) BURNS SUPPORTED BY OXYGEN. **NITROGEN EXPANDS AND PUSHES PISTON DOWN DURING POWER STROKE. AS PISTON CONTINUES DOWNWARD, THESE GASES IN CYLINDER EXPAND** AND COOL AS THEY GIVE UP THEIR ENERGY. POWER STROKE IS ONLY STROKE IN WHICH **ENERGY IS USED FROM FUEL & CYLINDER** PRESSURE IS HIGHEST.

EXHAUST STROKE: AS PISTON NEARS BOTTOM OF ITS TRAVEL, EXHAUST VALVE BEGINS TO OPEN. PISTON BEGINS TO RISE IN CYLINDER, **BEGINNING EXHAUST STROKE. UPWARD MOVEMENT OF PISTON FORCES SPENT GASES PAST EXHAUST VALVE & OUT OF CYLINDER. AS PISTON** NEARS TOP OF ITS MOVEMENT, CAMSHAFT LOBE **AGAIN OPENS INTAKE VALVE & CYCLE REPEATS** ITSELF. EXHAUST VALVE IS ALLOWED TO CLOSE, BY SPRING PRESSURE, SHORTLY AFTER PISTON **BEGINS-ITS DOWNWARD MOVEMENT. THIS IS A** STROKE THAT PRODUCES NO WORK BUT EXPENDS A OUANTITY OF ENERGY TO PUSH EXHAUST GASES FROM CYLINDER. IN A SPARK-IGNITED GASOLINE-FUELED ENGINE, WE HAVE FLAME SPEED. WHICH IS NEARLY PROPORTIONAL OR INCREASES WHEN **ENGINE SPEED INCREASES. THEREFORE, NUMBER** OF CRANK ANGLES OCCUPIED BY COMBUSTION PROCESS IS NEARLY INDEPENDENT OF RPM.































- 2. SLIDE 2 EXPLAIN OBJECTIVE CH3 AEP_LO4
- 3. SLIDES 3-4 EXPLAIN Engine Classification and Construction.
- **5. SLIDE 5 EXPLAIN FIGURE 3-7** Automotive engine
- **6. SLIDE 6 EXPLAIN FIGURE 3-8** horizontally opposed
- 7. SLIDE 7 EXPLAIN FIGURE 3-9 longitudinally
- 8. SLIDE 8 EXPLAIN FIGURE 3-10 Two types of front-

DISCUSSION: ASK THE STUDENTS TO DISCUSS WHY AN 8-CYLINDER ENGINE WILL OPERATE MORE SMOOTHLY THAN A 4-CYLINDER ENGINE.

DEMONSTRATION: SHOW STUDENTS THE DIFFERENCE BETWEEN A LONGITUDINAL & TRANSVERSE ENGINE.

DISCUSSION: ASK THE STUDENTS WHAT IS DRAWN INTO THE CYLINDER IN A TYPICAL NON-**DIRECT FUEL INJECTION ENGINE. (ANSWER: FUEL** AND AIR.)

DISCUSSION: ASK THE STUDENTS TO DISCUSS THE DIFFERENCE BETWEEN A NATURALLY **ASPIRATED (NA) ENGINE AND A SUPERCHARGED** OR TURBOCHARGED ENGINE.

MOST INTERNAL COMBUSTION ENGINES ACHIEVE ONLY ABOUT 20% EFFICIENCY.

MOST MANUFACTURERS DO NOT ALLOW FUELS WITH METHANOL TO BE USED IN THEIR VEHICLES. **SOME OEMS ALLOW A SMALL PERCENTAGE (NO** MORE THAN 5%).

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- **9. SLIDE 9 EXPLAIN FIGURE 3-11** Cutaway of an overhead valve (OHV) V-8 engine showing the lifters, pushrods, roller rocker arms, and valves
- **10. SLIDE 10 EXPLAIN FIGURE 3-12** SOHC engines usually require additional components, such as a rocker arm, to operate all of the valves. DOHC engines often operate the valves directly.
- 11. SLIDE 11 EXPLAIN FIGURE 3-13 DOHC engine uses a camshaft for the intake valve and a separate camshaft for the exhaust valves in each cylinder head
- **12. SLIDE 12 EXPLAIN FIGURE 3-14** A rotary engine operates on the four-stroke cycle but uses a rotor instead of a piston and crankshaft to achieve intake, compression, power, and exhaust stroke

SHOW ROTARY ENGINE OP ANIMATION: WWW.MYAUTOMOTIVELAB.COM

HTTP://MEDIA.PEARSONCMG.COM/PH/CHET/CHET MYAUTOMOTIVELAB 2/ANIMATIONS/A1 ANIMA TION/CHAPTER10 FIG 10 14/INDEX.HTM

- 1. SLIDE 1 TITLE COMPRESSION RATIO
- 2. SLIDE 2 EXPLAIN **OBJECTIVE CH3 AEP_LO5**
- **00. SLIDE 00 EXPLAIN NOT USED FIGURE 3–15** Inline 4-cylinder engine showing principal and non-principal ends. Normal direction of rotation is CW as viewed from the front or accessory belt
- **00. SLIDE 00 EXPLAIN NOT USED FIGURE 3-16** The bore and stroke of pistons are used to calculate an engine's displacement

DEMONSTRATION: SHOW THE STUDENTS HOW TO DETERMINE BORE & STROKE OF AN ENGINE USING SERVICE INFORMATION.

HANDS-ON TASK: HAVE STUDENTS LOOK UP ENGINE DISPLACEMENT USING SERVICE INFORMATION FOR SEVERAL LAB VEHICLES. SINCE ALL SPECS ARE NOW METRIC, HAVE THE STUDENTS CALCULATE EQUIVALENT SIZE IN CUBIC INCHES.

<u>DEMONSTRATION CID:</u>SHOW HOW TO CALCULATE CUBIC INCH DISPLACEMENT OF AN ENGINE GIVEN BORE & STROKE.











NOT USED



NOT USED







Ch03 Gas Engine OP, Parts, & Specifications



DISPLACEMENT/COMPRESSION RATIO ANIMATION:



HTTP://WWW.JAMESHALDERMAN.COM/ANIMATIONS.HT ML#A1

3. SLIDE 3 EXPLAIN COMPRESSION RATIO & **FIGURE 3-17** Compression ratio is the ratio of the total



DISCUSSION: ASK THE STUDENTS HOW A BUILD-**UP OF CARBON ON TOP OF THE PISTONS WOULD AFFECT COMPRESSION RATIO. (ANSWER: IT WOULD INCREASE COMPRESSION RATIO.)**



36. SLIDE 36 EXPLAIN **NOT USED** FIGURE 3–19



MOST MODERN GAS ENGINES HAVE COMPRESSION **RATIO OF 8 TO 10:1, DIESEL ENGINES HAVE A COMPRESSION RATIO OF 20 TO 22:1.**



37. SLIDE 37 EXPLAIN **NOT USED** FIGURE 3-20 called pound-feet (lb-ft) or Newton-meters (N-m).



NOT USED

DEMONSTRATION: SHOW THE STUDENTS **EXAMPLES OF VARIOUS TORQUE WRENCHES AND DEMONSTRATE THEIR PROPER USE.**



HANDS-ON TASK: HAVE THE STUDENTS LOOK UP THE TOROUE SPECS FOR VARIOUS ENGINE **FASTENERS.**







HANDS-ON TASK: SEARCH INTERNET TO FIND **OUT DIFFERENCE BETWEEN A FOUR-STROKE ENGINE AND TWO-STROKE ENGINE.**

