

Chapter 30 Engine Blocks

Find the words in the grid. Words can go across, down and in the two forward diagonals.

G G T W Z D R Y C Y L I N D E R S L E E V E Z F
 S W C C F R F N M G B M N H S L E E V I N G W I
 I E O F R Y P R M X R F O Y M L L N N N C N K B
 A T M P J O C K O X T P J N B L O C K D E C K E
 M C P L V R S B R S F B C M O G H H Y Z C L F R
 E Y A A T H V S R T T Z Z K M B B M B K X O F R
 S L C T Y B K L H M F P H C Q R L Q X T T I V E
 E I T E B L R R G A P D L N V L P O J K K L J I
 C N E A P Y T D B L T E R U N J F C C S T G R N
 Y D D U L D O B X N M C D R G C N P G K J A W F
 L E G H N J I M D M L K H M C S T U Z T N L F O
 I R R O J H L Z E Y W I C F M N L D D N Z L T R
 N S A N K H G T D B C N B F I P L B K G W E K C
 D L P I K B A Z J M R G Y O E N N L K V K R Q E
 E E H N D L L N G M P T T Z R W I V D C Z Y H D
 R E I G P R L K D R C H E T Z E X S A R L Q T M
 B V T D F E E M W X D E T R Z D S J H T K Y F A
 O E E M L M R N Z N R B Y L M K G N J S H X B T
 R B I D J B Y K N F C L R R M N M D E R G K P R
 E K R K L K P H F J M O Y Q I Q X L Q V F M R I
 S I O R D B L K V F M C K L L L D V T X G F Q X
 G R N X W V U R G L V K O C H D K F W H K N M M
 K T R M L D G F T W Z O L X A C O R E P L U G S
 F J G R I T S I Z E C Q W S K F P Q R R M T Y T

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|-------------------------|-------------------------|------------------------|
| Bed plate | Dry cylinder sleeve | Oil gallery plugs |
| Block deck | Fiber reinforced matrix | Plateau honing |
| Bores | Freeze plugs | Saddles |
| Compacted graphite iron | Frost plugs | Siamese cylinder bores |
| Cooling jacket | Girdle | Sleeving |
| Core plugs | Grit size | Wet cylinder sleeve |
| Crosshatch finish | Monoblock | |
| Decking the block | Oil gallery | |