ACROSS
1. The ____________ ____________ is put on the piston to hold the rings in their grooves during installation.
3. Another name for expansion plugs are ____________ ____________.
6. During engine assembly, the internal parts should be lubricated with ____________.
13. Many engines use a tightening procedure called the ____________ ____________ method.
14. Another name for freeze plugs are ____________ ____________.
15. ____________ ________ is the amount of force exerted on a gasket.

DOWN
2. A ____________ ____________ is a value that is multiplied to the data values so that engine performance can be compared regardless of weather conditions.
4. Another name for soft core plugs are ____________ ____________.
5. The valve clearance or _________ must be set on a solid lifter engine, so that the valves can positively seat.
7. Core holes are left in the external block wall are machined and sealed with ____________ ____________.
8. ____________ ________ is used to cover bare metal parts when the engine is being stored to prevent corrosion.
9. ____________ ________ is a calculated number determined by the actual torque multiplied by the correction factor.
10. The surface finish of the block and ____________ ________ depends on the type of gasket being used.
11. During trial assembly of the ____________ ____________, before performing final engine assembly, the wise technician checks that all parts will fit and work.
12. A ____________ ________ is a device that is able to convert various input signals such as pressures and temperature into an electrical signal that a computer can recognize.